50VT−C
Comfort™ 14 SEER Single−Packaged Heat Pump System with Puron® (R−410A) Refrigerant
Single Phase 2−5 Nominal Tons (Sizes 24−60)
Three Phase 3−5 Nominal Tons (Sizes 36−60)

Carrier
turn to the experts

Installation Instructions

IMPORTANT: Effective January 1, 2015, all split system and packaged air conditioners must be installed pursuant to applicable regional efficiency standards issued by the Department of Energy.

NOTE: Read the entire instruction manual before starting the installation.

NOTE: Installer: Make sure the Owner's Manual and Service Instructions are left with the unit after installation.

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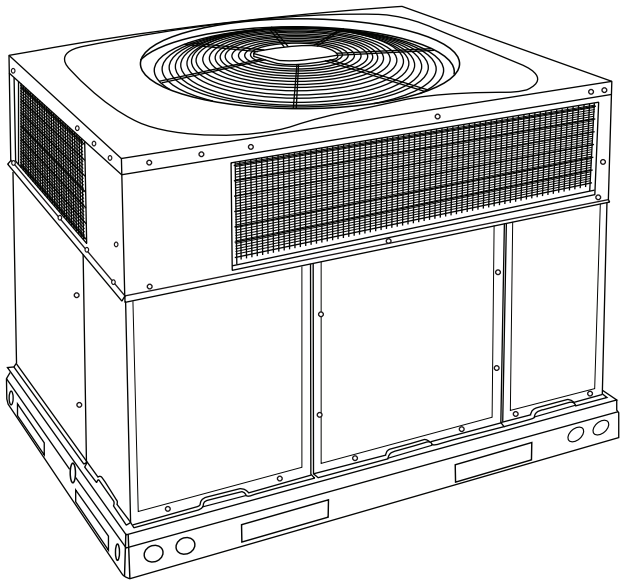

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Fig. 1 - Unit 50VT-C

SAFETY CONSIDERATIONS

Installation and servicing of this equipment can be hazardous due to mechanical and electrical components. Only trained and qualified personnel should install, repair, or service this equipment.

Untrained personnel can perform basic maintenance functions such as cleaning and replacing air filters. All other operations must be performed by trained service personnel. When working on this equipment, observe precautions in the literature, on tags, and on labels attached to or shipped with the unit and other safety precautions that may apply.

Follow all safety codes. Wear safety glasses, protective clothing, and work gloves. Use quenching cloth for brazing operations. Have a fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions included in

literature and attached to the unit. Consult local building codes, the current editions of the National Electrical Code (NEC) NFPA 70.

In Canada refer to the current editions of the Canadian Electrical Code CSA C22.1.

Recognize safety information. This is the safety-alert symbol ⚠. When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words: DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies hazards which **could** result in personal injury or death. CAUTION is used to identify unsafe practices which **may** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Before installing or servicing system, always turn off main power to system and install lockout tag. There may be more than one disconnect switch. Turn off accessory heater power switch if applicable.

⚠ CAUTION

CUT HAZARD

Failure to follow this caution may result in personal injury.

When removing access panels (see Fig. 21) or performing maintenance functions inside your unit, be aware of sharp sheet metal parts and screws. Although special care is taken to reduce sharp edges to a minimum, be extremely careful and wear appropriate clothing, safety glasses and gloves when handling parts or reaching into the unit.

INTRODUCTION

This heat pump is fully self-contained and designed for outdoor installation. (See Fig. 1) Standard units are shipped in a horizontal-discharge configuration for installation on a ground level slab. Standard units can be converted to downflow (vertical) discharge configurations for rooftop applications.

RECEIVING AND INSTALLATION

Step 1 — Check Equipment

Identify Unit

The unit model number and serial number are stamped on the unit identification plate. Check this information against shipping papers.

Inspect Shipment

Inspect for shipping damage before removing packaging material. If unit appears to be damaged or is torn loose from its anchorage, have it examined by transportation inspectors before removal. Forward claim papers directly to transportation company. Manufacturer is not responsible for any damage incurred in transit. Check all items against shipping list. Immediately notify the nearest equipment distributor if any item is missing. To prevent loss or damage, leave all parts in original packages until installation.

If the unit is to be mounted on a curb in a downflow application, review Step 5 to determine which method is to be used to remove the downflow panels before rigging and lifting into place. The panel removal process may require the unit to be on the ground.

Step 2 — Provide Unit Support

Roof Curb

Install accessory roof curb in accordance with instructions shipped with curb (See Fig. 4). Install insulation, cant strips, roofing, and flashing. Ductwork must be attached to curb.

IMPORTANT: The gasketing of the unit to the roof curb is critical for a watertight seal. Install gasketing material supplied with the roof curb. Improperly applied gasketing also can result in air leaks and poor unit performance.

Curb should be level to within 1/4 in. (6 mm) (See Fig. 7). This is necessary for unit drain to function properly. Refer to accessory roof curb installation instructions for additional information as required.

Installation on older "G" series roof curbs.

Two accessory kits are available to aid in installing a new "G" series unit on an old "G" roof curb.

1. Accessory kit number CPADCURB001A00, (small chassis) and accessory kit number CPADCURB002A00, (large chassis) includes roof curb adapter and gaskets for the perimeter seal and duct openings. No additional modifications to the curb are required when using this kit.
2. An alternative to the adapter curb is to modify the existing curb by removing the outer horizontal flange and use accessory kit number CPGSKTKIT001A00 which includes spacer blocks (for easy alignment to existing curb) and gaskets for the perimeter seal and duct openings. This kit is used when existing curb is modified by removing outer horizontal flange.

⚠ CAUTION

UNIT/STRUCTURAL DAMAGE HAZARD

Failure to follow this caution may result in property damage.

Ensure there is sufficient clearance for saw blade when cutting the outer horizontal flange of the roof curb so there is no damage to the roof or flashing.

Slab Mount

Place the unit on a solid, level pad that is at least 2 in. (51 mm) above grade (See Fig. 8). The pad should extend approximately 2 in. (51 mm) beyond the casing on all 4 sides of the unit. Do not secure the unit to the pad except when required by local codes.

Step 3 — Provide Clearances

The required minimum service clearances are shown in Fig. 2 and 3. Adequate ventilation and outdoor air must be provided. The outdoor fan draws air through the outdoor coil and discharges it through the top fan grille. Be sure that the fan discharge does not recirculate to the outdoor coil. Do not locate the unit in either a corner or under an overhead obstruction. The minimum clearance under a partial overhang (such as a normal house overhang) is 48 in. (1219 mm) above the unit top. The maximum horizontal extension of a partial overhang must not exceed 48 in. (1219 mm).

IMPORTANT: Do not restrict outdoor airflow. An air restriction at either the outdoor-air inlet or the fan discharge may be detrimental to compressor life.

Do not place the unit where water, ice, or snow from an overhang or roof will damage or flood the unit. Do not install the unit on carpeting or other combustible materials. Slab-mounted units should be at least 2 in. (51 mm) above the highest expected water and runoff levels. Do not use unit if it has been under water.

UNIT	ELECTRICAL CHARACTERISTICS	UNIT WT.		UNIT HEIGHT IN/MM		CENTER OF GRAVITY IN/MM					
		LB	KG	"A"		X		Y		Z	
50VT-C24---30	208/230-1-60	311	141.0	47-3/4	1213	20-1/2	521	15-1/2	394	16-1/2	419
50VT-C30---30	208/230-1-60	351	159.2	51-3/4	1315	20-1/2	521	15-1/2	394	16-1/2	419

UNIT	VOLTAGE	CORNER WEIGHT LB/KG							
		"1"		"2"		"3"		"4"	
24	208/230	46.7	21.2	62.2	28.2	93.3	42.3	108.9	49.4
30	208/230	52.7	23.9	70.2	31.8	105.3	47.8	122.9	55.7

REQUIRED CLEARANCES TO COMBUSTIBLE MATL.

	INCHES [MM]
TOP OF UNIT	14 [355.6]
DUCT SIDE OF UNIT	2 [50.8]
SIDE OPPOSITE DUCTS	14 [355.6]
BOTTOM OF UNIT	0 [0.0]
ELECTRICAL PANEL	36 [914.4]

NEC. REQUIRED CLEARANCES.

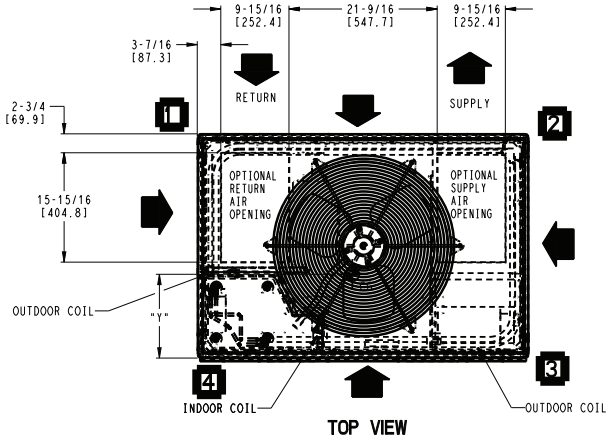
	INCHES [MM]
BETWEEN UNITS, POWER ENTRY SIDE	42 [1066.8]
UNIT AND UNGROUNDED SURFACES, POWER ENTRY SIDE	36 [914.0]
UNIT AND BLOCK OR CONCRETE WALLS AND OTHER GROUNDED SURFACES, POWER ENTRY SIDE	42 [1066.8]

REQUIRED CLEARANCE FOR OPERATION AND SERVICING

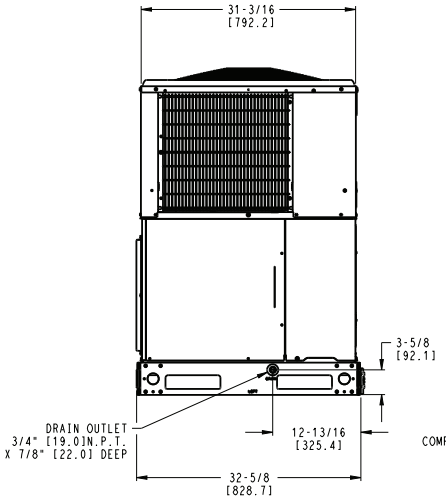
	INCHES [MM]
EVAP. COIL ACCESS SIDE	36 [914.0]
POWER ENTRY SIDE	42 [1066.8]
(EXCEPT FOR NEC REQUIREMENTS)	
UNIT TOP	48 [1219.2]
SIDE OPPOSITE DUCTS	36 [914.0]
DUCT PANEL	12 [304.8]*

*MINIMUM DISTANCES: IF UNIT IS PLACED LESS THAN 12 [304.8] FROM WALL SYSTEM, THEN SYSTEM PERFORMANCE MAYBE COMPROMISED.

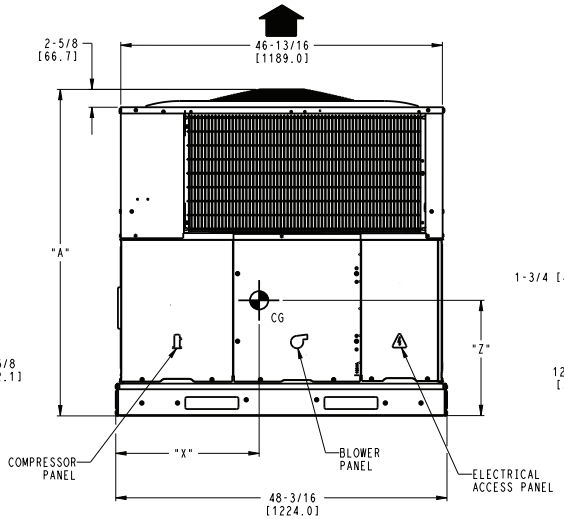
DIMENSIONS IN [] ARE IN MILLIMETERS



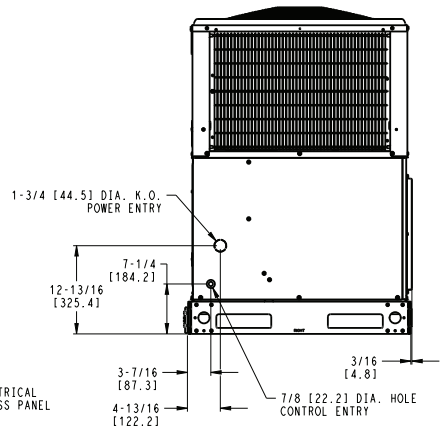
TOP VIEW



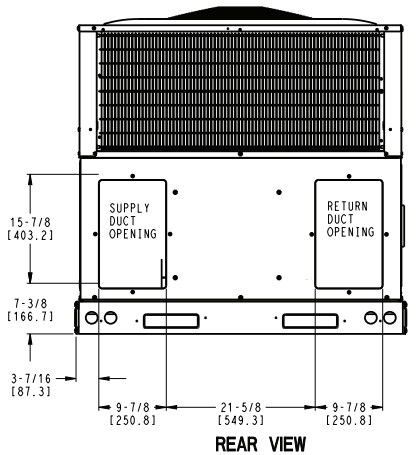
LEFT SIDE VIEW



FRONT VIEW



RIGHT SIDE VIEW



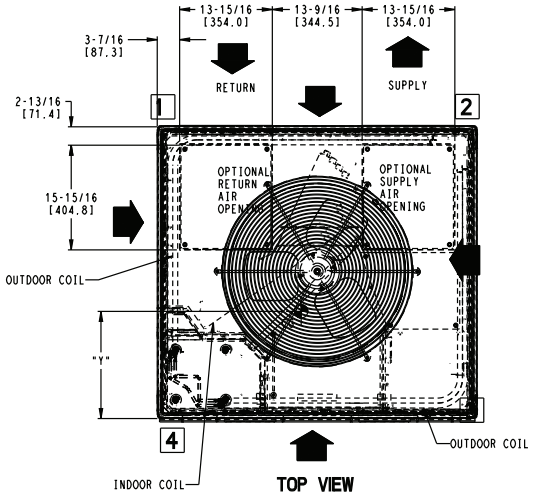
REAR VIEW

Fig. 2 - 24-30 Unit Dimensions

50VT500410 | _

UNIT	ELECTRICAL CHARACTERISTICS	UNIT WT.		UNIT HEIGHT IN/MM		CENTER OF GRAVITY IN/MM					
		LB	KG	"A"		X		Y		Z	
50VT-C36---(3/5/6)0	208/230-1-60, 208/230-3-60, 460-3-60	387	176.0	48-3/4	1238	20-1/2	521	17-1/2	445	17-3/8	441
50VT-C42---(3/5/6)0	208/230-1-60, 208/230-3-60, 460-3-60	435	197.0	54-3/4	1391	20-1/2	521	17-1/2	445	17-3/8	448
50VT-C48---(3/5/6)0	208/230-1-60, 208/230-3-60, 460-3-60	456	207.0	54-3/4	1391	20-1/2	521	17-1/2	445	17-3/8	448
50VT-C60---(3/5/6)0	208/230-1-60, 208/230-3-60, 460-3-60	487	221.0	48-3/4	1238	20-1/2	521	17-1/2	445	18	457

UNIT	VOLTAGE	CORNER WEIGHTS LB/KG							
		"1"		"2"		"3"		"4"	
36	208/230/460	58.1	26.3	77.4	35.1	116.1	52.7	135.5	61.4
42	208/230/460	65.3	29.6	87.0	39.5	130.5	59.2	152.3	69.1
48	208/230/460	68.4	31.0	91.2	41.4	136.8	62.1	159.6	72.4
60	208/230/460	73.1	33.1	97.4	44.2	146.1	66.3	170.5	77.3



TOP VIEW

REQUIRED CLEARANCES TO COMBUSTIBLE MATL.

	INCHES [MM]
TOP OF UNIT	14 [355.6]
DUCT SIDE OF UNIT	2 [50.8]
SIDE OPPOSITE DUCTS	14 [355.6]
BOTTOM OF UNIT	0 [0.0]
ELECTRICAL PANEL	36 [914.4]

NEC. REQUIRED CLEARANCES.

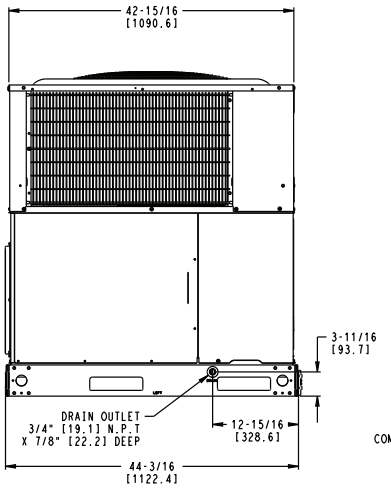
	INCHES [MM]
BETWEEN UNITS, POWER ENTRY SIDE	42 [1066.8]
UNIT AND UNGROUNDED SURFACES, POWER ENTRY SIDE	36 [914.0]
UNIT AND BLOCK OR CONCRETE WALLS AND OTHER GROUNDED SURFACES, POWER ENTRY SIDE	42 [1066.8]

REQUIRED CLEARANCE FOR OPERATION AND SERVICING

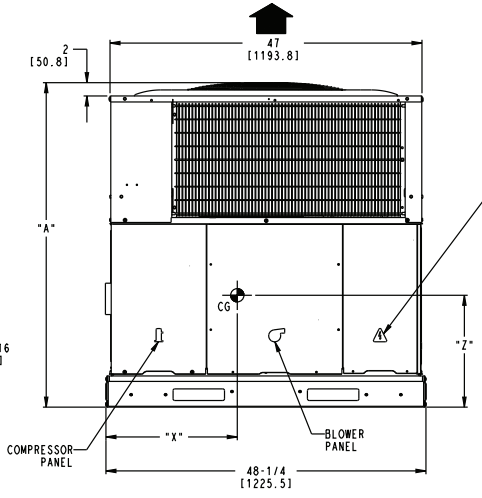
	INCHES [MM]
EVAP. COIL ACCESS SIDE	36 [914.0]
POWER ENTRY SIDE	42 [1066.8]
(EXCEPT FOR NEC REQUIREMENTS)	
UNIT TOP	48 [1219.2]
SIDE OPPOSITE DUCTS	36 [914.0]
DUCT PANEL	12 [304.8]*

*MINIMUM DISTANCES: IF UNIT IS PLACED LESS THAN 12 [304.8] FROM WALL SYSTEM, THEN SYSTEM PERFORMANCE MAYBE COMPROMISED.

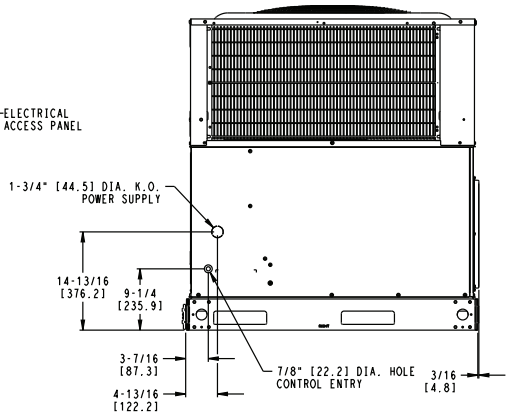
DIMENSIONS IN [] ARE IN MM



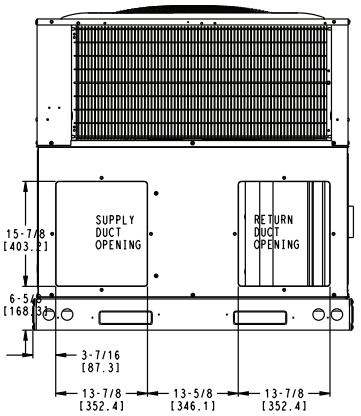
LEFT SIDE VIEW



FRONT VIEW

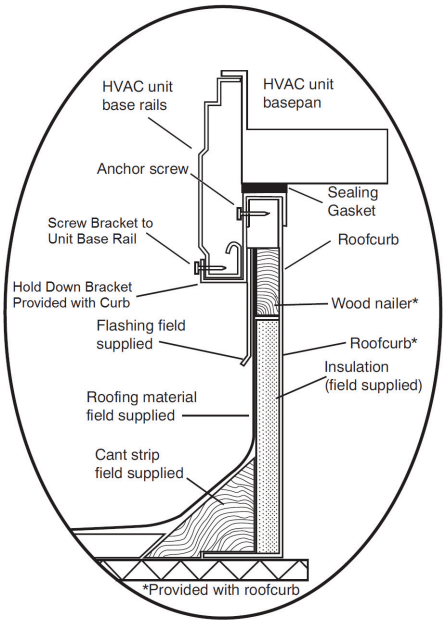


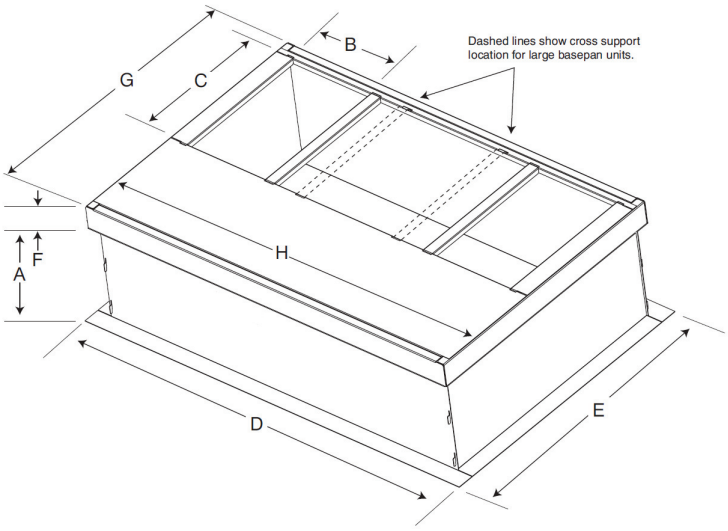
RIGHT SIDE VIEW



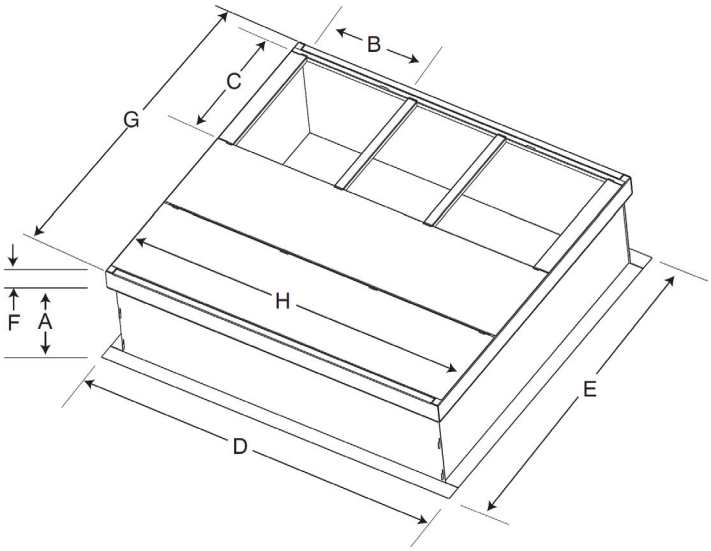
REAR VIEW

Fig. 3 - 36-60 Unit Dimensions

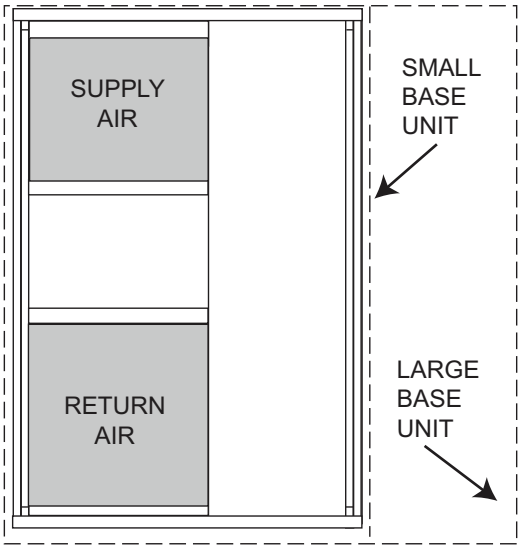




SMALL/COMMON CURB



LARGE CURB



UNIT PLACEMENT ON COMMON CURB

SMALL OR LARGE BASE UNIT

A180216

Fig. 4 - Roof Curb Dimensions

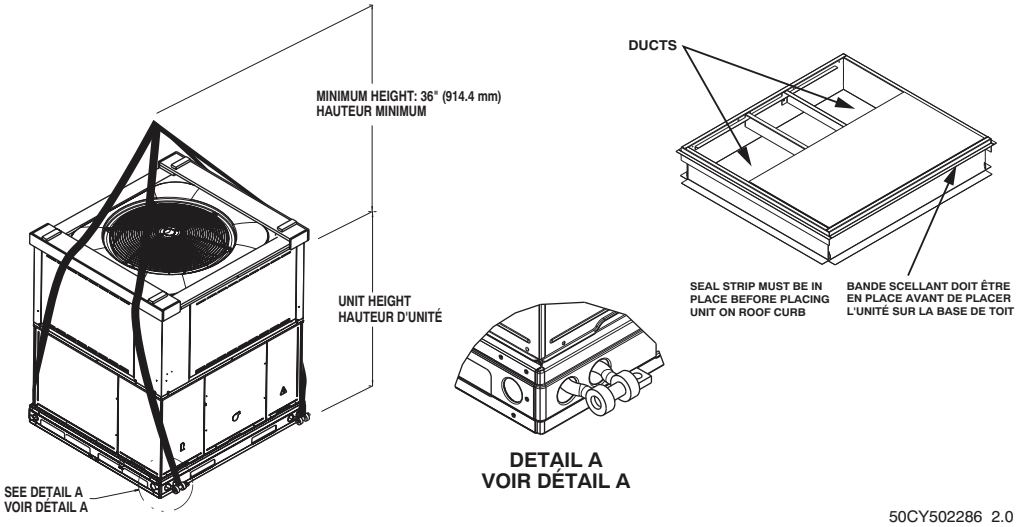
UNIT SIZE	CATALOG NUMBER	A IN. (mm)	B (small/common base) IN. (mm)*	B (large base) IN. (mm)*	C IN. (mm)	D IN. (mm)	E IN. (mm)	F IN. (mm)	G IN. (mm)	H IN. (mm)
Small or Large	CPRFCURB011B00	14 (356)	10 (254)	14 (356)	16 (406)	47.8 (1214)	32.4 (822)	2.7 (69)	30.6 (778)	46.1 (1170)
Large	CPRFCURB013B00	14 (356)	14 (356)				43.9 (1116)		42.2 (1072)	

* Part Number CPRCURB011B00 can be used on both small and large basepan units. The cross supports must be located based on whether the unit is a small basepan or a large basepan.

NOTES:

1. Roof curb must be set up for unit being installed.
2. Seal strip must be applied, as required, to unit being installed.
3. Roof curb is made of 16–gauge steel.
4. Attach ductwork to curb (flanges of duct rest on curb).
5. Insulated panels: 1–in. (25 mm) thick fiberglass 1 lb. density.

⚠ CAUTION - NOTICE TO RIGGERS
⚠ PRUDENCE - AVIS AUX MANIPULATEUR
ACCESS PANELS MUST BE IN PLACE WHEN RIGGING.
PANNEAUX D'ACCES DOIT ÊTRE EN PLACE POUR MANIPULATION.
Use top skid as spreader bar. / Utiliser la palette du haut comme barre de répartition



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RIGGING WEIGHTS (SMALL CABINET)						RIGGING WEIGHTS (LARGE CABINET)								
Unit	24		30			Unit	36		42		48		60	
	lb	kg	lb	kg			lb	kg	lb	kg	lb	kg	lb	kg
Rigging Weight	365	166	395	179		Rigging Weight	440	200	475	215	500	227	515	234

NOTE: See dimensional drawing for corner weight distribution.

Fig. 5 - Rigging Weights

Step 4 — Rig and Place Unit

Rigging and handling of this equipment can be hazardous for many reasons due to the installation location (roofs, elevated structures, etc.).

Only trained, qualified crane operators and ground support staff should handle and install this equipment.

When working with this equipment, observe precautions in the literature, on tags, stickers, and labels attached to the equipment, and any other safety precautions that might apply.

Training for operators of the lifting equipment should include, but not be limited to, the following:

1. Application of the lifter to the load, and adjustment of the lifts to adapt to various sizes or kinds of loads.
2. Instruction in any special operation or precaution.
3. Condition of the load as it relates to operation of the lifting kit, such as balance, temperature, etc.

Follow all applicable safety codes. Wear safety shoes and work gloves.

Inspection

Prior to initial use, and at monthly intervals, all rigging shackles, clevis pins, and straps should be visually inspected for any damage, evidence of wear, structural deformation, or cracks. Particular attention should be paid to excessive wear at hoist hooking points and load support areas. Materials showing any kind of wear in these areas must not be used and should be discarded.

⚠ WARNING

UNIT FALLING HAZARD

Failure to follow this warning could result in personal injury or death.

Never stand beneath rigged units or lift over people.

1. Leave top shipping skid on the unit for use as a spreader bar to prevent the rigging straps from damaging the unit. If the skid is not available, use a spreader bar of sufficient length to protect the unit from damage.

⚠ WARNING

PROPERTY DAMAGE HAZARD

Failure to follow this warning could result in personal injury or death.

When straps are taut, the clevis should be a minimum of 36 in. (914 mm) above the unit top cover.

Rigging/Lifting of Unit (See Fig. 5)

Lifting holes are provided in base rails as shown.

1. Attach shackles, clevis pins, and straps to the base rails of the unit. Be sure materials are rated to hold the weight of the unit (See Fig. 5).
2. Attach a clevis of sufficient strength in the middle of the straps. Adjust the clevis location to ensure unit is lifted level with the ground.

After the unit is placed on the roof curb or mounting pad, remove the top skid.

Step 5 — Select and Install Ductwork

The design and installation of the duct system must be in accordance with the standards of the NFPA for installation of non-residence type air conditioning and ventilating systems, NFPA 90A or residence-type, NFPA 90B and/or local codes and ordinances.

Select and size ductwork, supply-air registers, and return air grilles according to ASHRAE (American Society of Heating, Refrigeration, and Air Conditioning Engineers) recommendations.

The unit has duct flanges on the supply- and return-air openings on the side of the unit.

⚠ WARNING

PERSONAL INJURY HAZARD

Failure to follow this warning could result in personal injury or death.

For vertical supply and return units, tools or parts could drop into ductwork Install a 90 degree turn in the return ductwork between the unit and the conditioned space. If a 90 degree elbow cannot be installed, then a grille of sufficient strength and density should be installed to prevent objects from falling into the conditioned space. Units with electric heaters require 90 degree elbow in supply duct.

When designing and installing ductwork, consider the following:

1. All units should have field-supplied filters or accessory filter rack installed in the return-air side of the unit. Recommended sizes for filters are shown in Table 1.
2. Avoid abrupt duct size increases and reductions. Abrupt change in duct size adversely affects air performance.

IMPORTANT: Use flexible connectors between ductwork and unit to prevent transmission of vibration. Use suitable gaskets to ensure weather tight and airtight seal. When electric heat is installed, use fireproof canvas (or similar heat resistant material) connector between ductwork and unit discharge connection. If flexible duct is used, insert a sheet metal sleeve inside duct. Heat resistant duct connector (or sheet metal sleeve) must extend 24-in. (610 mm) from electric heater element.

3. Size ductwork for cooling air quantity (cfm). The minimum air quantity for proper electric heater operation is listed in Table 2. Heater limit switches may trip at air quantities below those recommended.
4. Seal, insulate, and weatherproof all external ductwork. Seal, insulate and cover with a vapor barrier all ductwork passing through conditioned spaces. Follow latest Sheet Metal and Air Conditioning Contractors National Association (SMACNA) and Air Conditioning Contractors Association (ACCA) minimum installation standards for residential heating and air conditioning systems.
5. Secure all ducts to building structure. Flash, weatherproof, and vibration-isolate duct openings in wall or roof according to good construction practices.

CONFIGURING UNITS FOR DOWNFLOW (VERTICAL) DISCHARGE

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Before performing service or maintenance operations on the system, turn off main power to unit and install lockout tag. There may be more than one disconnect switch.

1. Open all electrical disconnects and install lockout tag before starting any service work.
2. Remove horizontal (metal) ductcovers to access vertical (downflow) discharge duct knockouts in unit basepan. (See Fig. 6.)
3. To remove downflow return and supply knockout covers, break front and right side connecting tabs with a screwdriver and hammer. Push cover down to break rear and left side tabs.

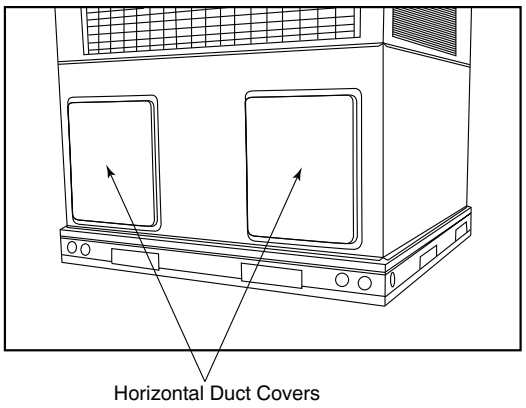


Fig. 6 - Supply and Return Duct Opening

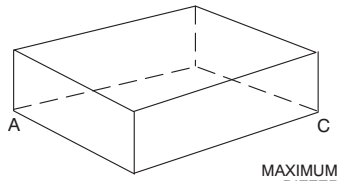
NOTE: These panels are held in place with tabs similar to an electrical knockout. Reinstall horizontal duct covers (Fig. 6) shipped on unit from factory. Insure openings are air and watertight.

NOTE: The design and installation of the duct system must be in accordance with the standards of the NFPA for installation of nonresidence-type air conditioning and ventilating systems, NFPA 90A or residence-type, NFPA 90B; and/or local codes and ordinances.

Adhere to the following criteria when selecting, sizing, and installing the duct system:

1. Units are shipped for side shot installation.
2. Select and size ductwork, supply-air registers, and return-air grilles according to American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE) recommendations.

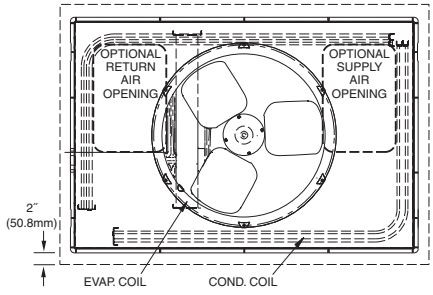
3. Use flexible transition between rigid ductwork and unit to prevent transmission of vibration. The transition may be screwed or bolted to duct flanges. Use suitable gaskets to ensure weather-tight and airtight seal.
4. All units must have field-supplied filters or accessory filter rack installed in the return-air side of the unit. Recommended sizes for filters are shown in Table 1.
5. Size all ductwork for maximum required airflow (either heating or cooling) for unit being installed. Avoid abrupt duct size increases or decreases or performance may be affected.
6. Adequately insulate and weatherproof all ductwork located outdoors. Insulate ducts passing through unconditioned space, and use vapor barrier in accordance with latest issue of Sheet Metal and Air Conditioning Contractors National Association (SMACNA) and Air Conditioning Contractors of America (ACCA) minimum installation standards for heating and air conditioning systems. Secure all ducts to building structure.
7. Flash, weatherproof, and vibration-isolate all openings in building structure in accordance with local codes and good building practices.



MAXIMUM ALLOWABLE DIFFERENCE in. (mm)		
A-B	B-C	A-C
1/4 (6.35)	1/4 (6.35)	1/4 (6.35)

A07925

Fig. 7 - Unit Leveling Tolerances



A07926

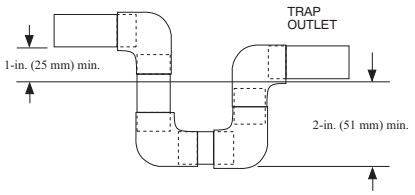
Fig. 8 - Slab Mounting Detail

Step 6 — Provide for Condensate Disposal

NOTE: Ensure that condensate-water disposal methods comply with local codes, restrictions, and practices.

The unit disposes of condensate through a 3/4 in. NPT female fitting that exits on the compressor end of the unit. Condensate water can be drained directly onto the roof in rooftop installations (where permitted) or onto a gravel apron in ground level installations. Install a field-supplied condensate trap at end of condensate connection to ensure proper drainage. Make sure that the outlet of the trap is at least 1 in. (25 mm) lower than the drain-pan condensate connection to prevent the pan from overflowing. Prime the trap with water. When using a gravel apron, make sure it slopes away from the unit.

If the installation requires draining the condensate water away from the unit, install a field-supplied 2 -in. (51mm) trap at the condensate connection to ensure proper drainage. Condensate trap is available as an accessory or is field-supplied. Make sure that the outlet of the trap is at least 1 in. (25 mm) lower than the unit drain-pan condensate connection to prevent the pan from overflowing. Connect a drain tube using a minimum of field-supplied 3/4-in. PVC or field-supplied 3/4-in. copper pipe at outlet end of the 2-in. (51 mm) trap. (See Fig. 9) Do not undersize the tube. Pitch the drain tube downward at a slope of at least 1 in. (25 mm) every 10 ft (3 m) of horizontal run. Be sure to check the drain trough for leaks. Prime the trap at the beginning of the cooling season start-up.



A09052

Fig. 9 - Condensate Trap

Step 7 — Install Electrical Connections

⚠ CAUTION

UNIT COMPONENT DAMAGE HAZARD

Failure to follow this caution may result in damage to the unit being installed.

1. Make all electrical connections in accordance with NEC NFPA 70 (latest edition) and local electrical codes governing such wiring. In Canada, all electrical connections must be in accordance with CSA standard C22.1 Canadian Electrical Code Part 1 and applicable local codes. Refer to unit wiring diagram.
2. Use only copper conductor for connections between field-supplied electrical disconnect switch and unit. DO NOT USE ALUMINUM WIRE.
3. Be sure that high-voltage power to unit is within operating voltage range indicated on unit rating plate. On 3-phase units, ensure phases are balanced within 2 percent. Consult local power company for correction of improper voltage and/or phase imbalance.
4. Do not damage internal components when drilling through any panel to mount electrical hardware, conduit, etc.

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

The unit cabinet must have an uninterrupted, unbroken electrical ground. This ground may consist of an electrical wire connected to the unit ground screw in the control compartment, or conduit approved for electrical ground when installed in accordance with NEC,NFPA 70 National Fire Protection Association (latest edition) (in Canada, Canadian Electrical Code CSA C22.1) and local electrical codes.

High-Voltage Connections

The unit must have a separate electrical service with a field-supplied, waterproof disconnect switch mounted at, or within sight from the unit. Refer to the unit rating plate, NEC and local codes for maximum fuse/circuit breaker size and minimum circuit amps (ampacity) for wire sizing.

The field-supplied disconnect may be mounted on the unit over the high-voltage inlet hole when the standard power and low-voltage entry points are used. See Fig. 2 and 3 for acceptable location. Remove high voltage knockout.

See unit wiring label (Fig. 12-14) and Fig. 10 for reference when making high voltage connections. Proceed as follows to complete the high-voltage connections to the unit.

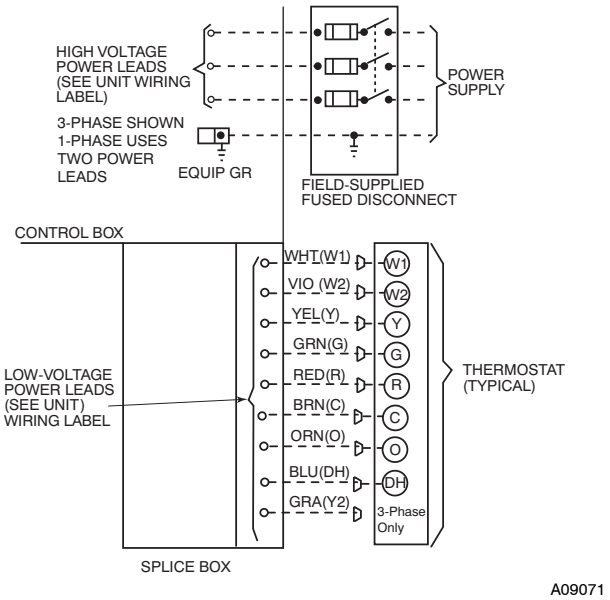


Fig. 10 - High- and Control-Voltage Connections

Single phase units:

1. Run the high-voltage (L1, L2) and ground lead into the control box.
2. Connect ground lead to chassis ground connection.
3. Locate the black and yellow wires connected to the line side of the contactor.
4. Connect field L1 to black wire on connection 11 of the compressor contactor.
5. Connect field wire L2 to yellow wire on connection 23 of the compressor contactor.

Three-phase units:

1. Run the high-voltage (L1, L2, L3) and ground lead into the control box.
2. Connect ground lead to chassis ground connection.
3. Locate the black and yellow wires connected to the line side of the contactor.
4. Connect field L1 to black wire on connection 11 of the compressor contactor.
5. Connect field wire L3 to yellow wire on connection 13 of the compressor contactor.
6. Connect field wire L2 to blue wire from compressor.

Special Procedures for 208-V Operation

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Before installing or servicing system, always turn off main power to system. Tag the disconnect switch with a suitable warning label. With disconnect switch open, move black wire from transformer (3/16 in.) terminal marked 230 to terminal marked 208. This retaps transformer to primary voltage of 208 vac.

Control Voltage Connections

NOTE: Do not use any type of power-stealing thermostat. Unit control problems may result.

Use no. 18 American Wire Gage (AWG) color-coded, insulated (35°C minimum) wires to make the control voltage connections between the thermostat and the unit. If the thermostat is located more than 100 ft (30.5 m) from the unit (as measured along the control voltage wires), use no. 16 AWG color-coded, insulated (35° C minimum) wires.

Standard Connections

Locate the eight (nine on 3-phase) low voltage thermostat leads in 24 volt splice box. See Fig. 10 for connection diagram. Run the low-voltage leads from the thermostat, through the control wiring inlet hole grommet (Fig. 2 and 3), and into the low-voltage splice box. Provide a drip loop before running wires through panel. Secure and strain relief all wires so that they do not interfere with operation of unit. A gray wire is standard on 3-phase units for connection to an economizer.

If an accessory electric heater is installed, low voltage leads from heater must be connected to factory supplied control leads from Indoor Fan Board P4 connector.

NOTE: If the unit 24V wires do not have a matching receptacle, cut the 24V wires from the electric heater plug, strip the ends, and wire nut together to match the schematic connections. If the electric heater 24V wires do not have a matching plug, cut the 24V wires from the unit receptacle, strip the ends, and wire nut together to match the schematic connections.

Factory wires are provided for electric heat staging W1 and W2 (W2 and W3 on IFB). If room thermostat has only one stage of supplemental heat, connect white and violet wires shown in Fig. 10 to second stage heat field wire.

Some electric heaters have four control wires (plus common wire). Consult unit wiring diagram and electric heater wiring diagram for additional details.

Transformer Protection

The transformer is of the energy-limiting type. It is set to withstand a 30-second overload or shorted secondary condition. If an overload or short is present, correct overload condition and check for blown fuse on Interface Fan Board. Replace fuse as required with correct size and rating.

Accessory Electric Heaters Installation

Electric heaters may be installed with the unit per instructions supplied with electric heater package. See unit rating plate for factory-approved electric heater kits.

Sequence of Operation

a. CONTINUOUS FAN
   (1.) Thermostat closes circuit R to G energizing the blower motor for continuous fan.

b. COOLING MODE
   (1.) If indoor temperature is above temperature set point, thermostat closes circuits R to G, R to Y and R to O-The unit delivers cooling airflow.

c. ELECTRIC HEATING MODE
   (1.) Thermostat closes circuit R to W/W1, or W2 and R to G. There are no on or off delays.

d. HEAT PUMP HEATING MODE
   (1.) Thermostat closes circuits R to G and R to Y. The compressor, indoor and outdoor fans are energized.

e. HEAT PUMP HEATING WITH AUXILIARY ELECTRIC HEAT
   (1.) Thermostat closes circuits R to G, R to Y and R to W/W1 or W2. The compressor, indoor and outdoor fans are energized, as well as the electric heat relays.

f. DEFROST MODE
   The defrost mode is automatically energized by the defrost board during heating mode. The defrost board energizes “O” (reversing valve) and “W2” (electric heat). It also de-energizes the outdoor fan. When defrost is complete, unit will return to heating mode. If room thermostat is satisfied during defrost, unit will shut down and restart in defrost on next call for heat.

Table 1 – Physical Data

	24	30	36	42	48	60
Unit Size	2	2.5	3	3.5	4	5
Shipping Weight (lb) **(kg)**	365 166	395 179	440 200	475 215	500 227	515 234
Compressor Quantity	1					
Type	Scroll					
Refrigerant	R-410A					
Refrigerant Quantity (lb) **Quantity (kg)**	7.5 3.4	9.0 4.1	8.9 4.0	11.2 5.1	9.9 4.5	11.9 5.4
Refrigerant Metering Device	Indoor TXV, Outdoor Dual Accuraters				Indoor Accurater, Outdoor Dual Accuraters	Indoor TXV, Outdoor Dual Accuraters
Orifice ID (in) **(mm)**	N/A				0.080 (1) 2.03 (1)	N/A
Orifice OD (in) **(mm)**	0.032 (2) 0.81 (2)	0.035 (2) 0.89 (2)	0.040 (2) 1.02 (2)	0.046 (2) 1.17 (2)	0.046 (2) 1.17 (2)	0.052 (2) 1.32 (2)
Outdoor Coil **Rows...Fins/in,** **face area (sq. ft.)**	 1...21 15.4	 1...21 18.8	 1...21 17.5	 1...21 23.3	 1...21 23.3	 2...21 17.5
Outdoor Fan **Nominal Airflow (cfm)** **Diameter (in.)** **Diameter (mm)** **Motor hp (rpm)**	 2500 24 610 1/12 (810)	 3000 24 610 1/10 (810)	 3600 26 660 1/5 (810)	 4000 26 660 1/5 (810)	 4000 26 660 1/5 (810)	 3800 26 660 1/4 (810)
Indoor Coil **Rows...Fins/in,** **face area (sq. ft.)**	 3...17 3.7	 3...17 3.7	 2...15 5.6	 3...17 4.7	 3...17 4.7	 3...17 5.6
Indoor Blower **Nominal Airflow (cfm)** **Size (in.)** **Size (mm)** **Motor hp (rpm)**	 800 10 x 10 254 x 254 1/2	 1000 10 x 10 254 x 254 1/2	 1200 11 x 10 279 x 254 1/2	 1350 11 x 10 279 x 254 1/2	 1600 11 x 10 279 x 254 1	 1750 11 x 10 279 x 254 1
High Pressure Switch (psig) **Cutout** **Reset (Auto)**	 650 +/- 15 420 +/- 25					
Loss-of-Charge/Low Pressure Switch (psig) **Cutout** **Reset (Auto)**	 20 +/- 5 45 +/- 10					
Return Air Filters **disposable**	2 each 20x12x1 in. 508x305x25 mm		1 each 24x16x1 in. 610x406x25 mm 24x18x1 in. 610x457x25 mm	1 each 24x14x1 in. 610x356x25 mm 24x16x1 in. 610x406x25 mm		1 each 24x16x1 in. 610x406x25 mm 24x18x1 in. 610x457x25 mm

*Required filter sizes shown are based on the larger of the AHRI (Air Conditioning Heating and Refrigeration Institute) rated cooling airflow or the heating airflow velocity of 300–350 ft/minute for throwaway type or 450 ft/minute for high–capacity type. Air filter pressure drop for non–standard filters must not exceed 0.08 IN. W.C.

† If using accessory filter rack refer to the filter rack installation instructions for correct filter size and quantity.

Table 2 – Minimum Airflow for Reliable Electric Heater Operation (CFM)

SIZE	24	30	36	42	48	60
AIRFLOW (CFM)	800	1025	1250	1400	1710	1800

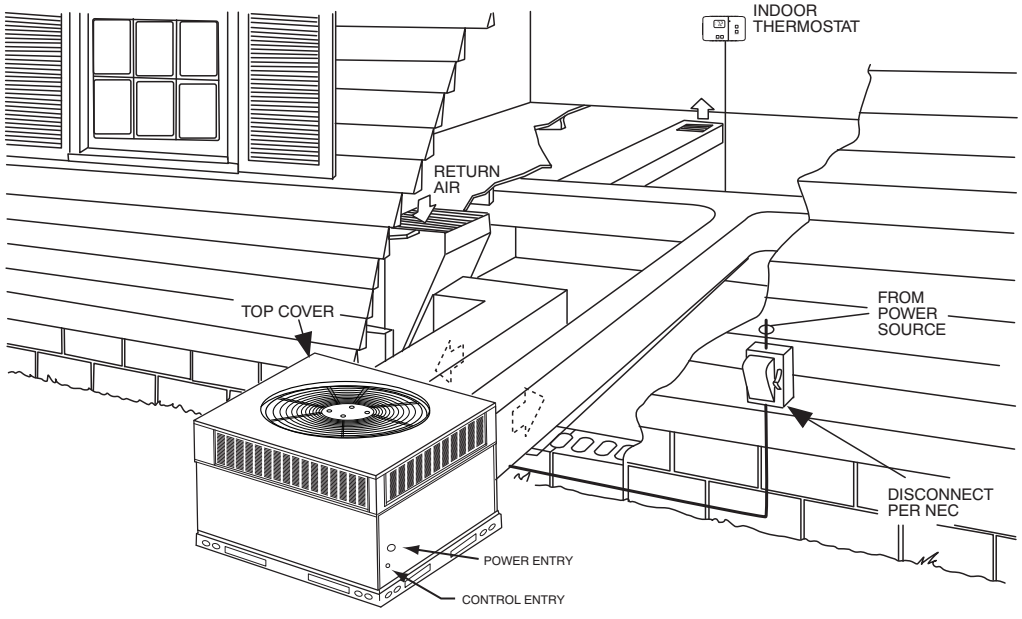


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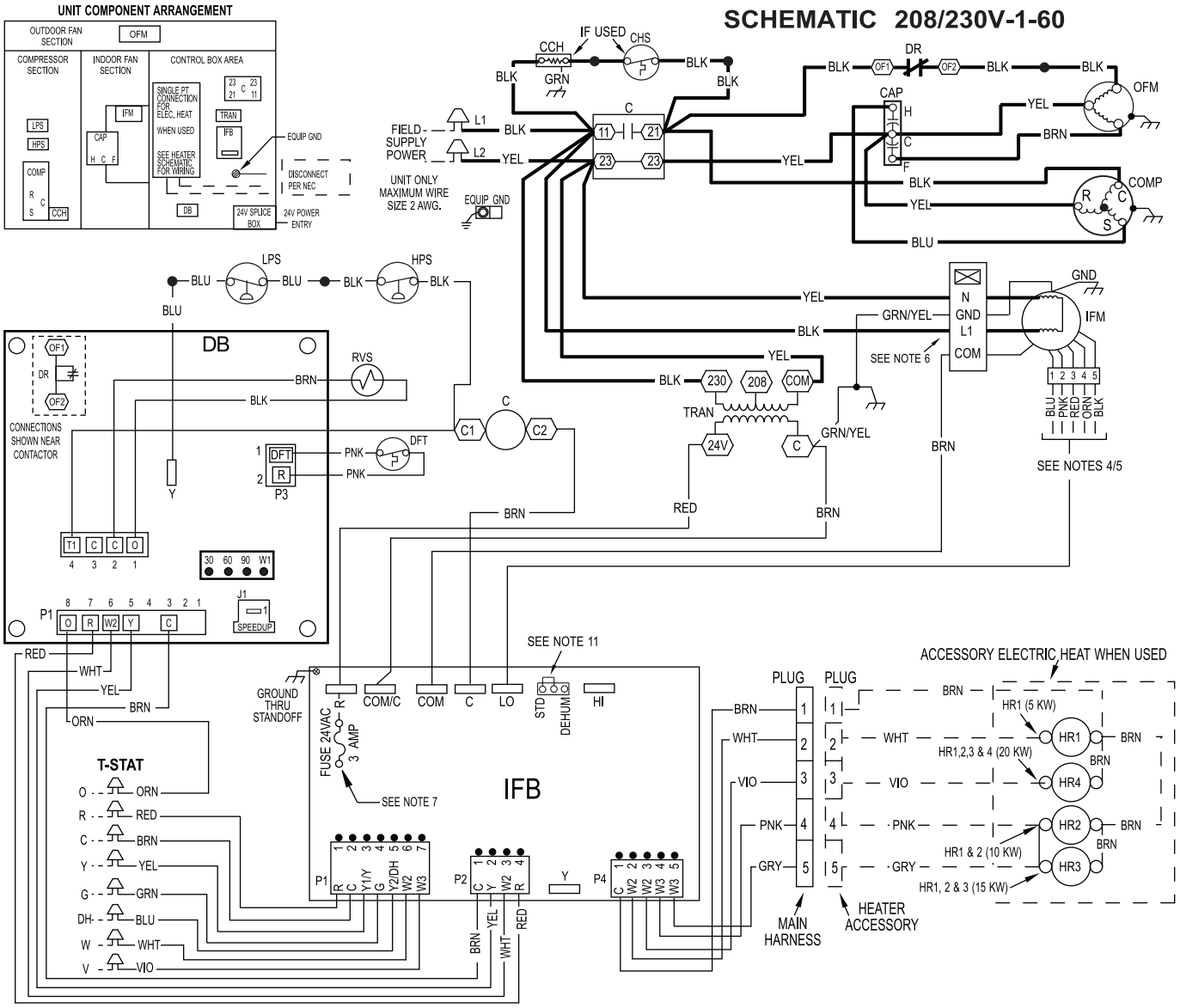
Fig. 11 - Typical Installation

CONNECTION WIRING DIAGRAM
DANGER: ELECTRICAL SHOCK HAZARD DISCONNECT POWER BEFORE SERVICING



NOTES:

1. IF ANY OF THE ORIGINAL WIRES FURNISHED ARE REPLACED IT MUST BE REPLACED WITH THE SAME OR ITS EQUIVALENT.
2. SEE PRE SALE LITERATURE FOR THERMOSTATS.
3. USE 75 DEGREES C COPPER CONDUCTORS FOR FIELD INSTALLATION.
4. REFER TO INSTALLATION INSTRUCTIONS FOR CORRECT SPEED SELECTION FOR IFM.
5. RELOCATION OF SPEED TAPS MAY BE REQUIRED WHEN USING FIELD INSTALLED ELECTRIC HEATERS. CONSULT INSTALLATION INSTRUCTIONS TO DETERMINE CORRECT SPEED TAP SETTING.
6. "DO NOT DISCONNECT PLUG UNDER LOAD".
7. THIS FUSE IS MANUFACTURED BY LITTLE FUSE, P/N 287003.
8. N.E.C. CLASS 2, 24V.
9. UNIT FACTORY - SHIPPED IN STD MODE.
10. CCH NOT USED ON ALL UNITS.
11. DEHUM FEATURE CANNOT BE USED WHEN ECONOMIZER IS INSTALLED. UNIT FACTORY - SHIPPED IN STD MODE.

LEGEND

FIELD SPLICE	
TERMINAL (MARKED)	
TERMINAL (UNMARKED)	
SPLICE	
SPLICE (MARKED)	
FACTORY LO VOLTAGE	
FIELD CONTROL WIRING	
FIELD POWER WIRING	
ACCESSORY OR OPTIONAL WIRING	
FACTORY HI VOLTAGE	

C	CONTACTOR
CAP	CAPACITOR
CCH	CRANKCASE HEATER
COMP	COMPRESSOR MOTOR
CTD	COMPRESSOR TIME DELAY
DH	DEHUM
DB	DEFROST BOARD
DFT	DEFROST TEMPERATURE SWITCH
DR	DEFROST RELAY (SEE DB)
GND	GROUND
HPS	HIGH PRESSURE SWITCH
HR	HEATER RELAY
IFB	INDOOR FAN BOARD
IFM	INDOOR FAN MOTOR
LPS	LOW PRESSURE SWITCH
OFM	OUTDOOR FAN MOTOR
RVS	REVERSING VALVE
TRAN	TRANSFORMER
T-STAT	THERMOSTAT

A150518

Fig. 12 - Connection Wiring Schematics 208/230-1-60

LADDER WIRING DIAGRAM

DANGER: ELECTRICAL SHOCK HAZARD DISCONNECT POWER BEFORE SERVICING

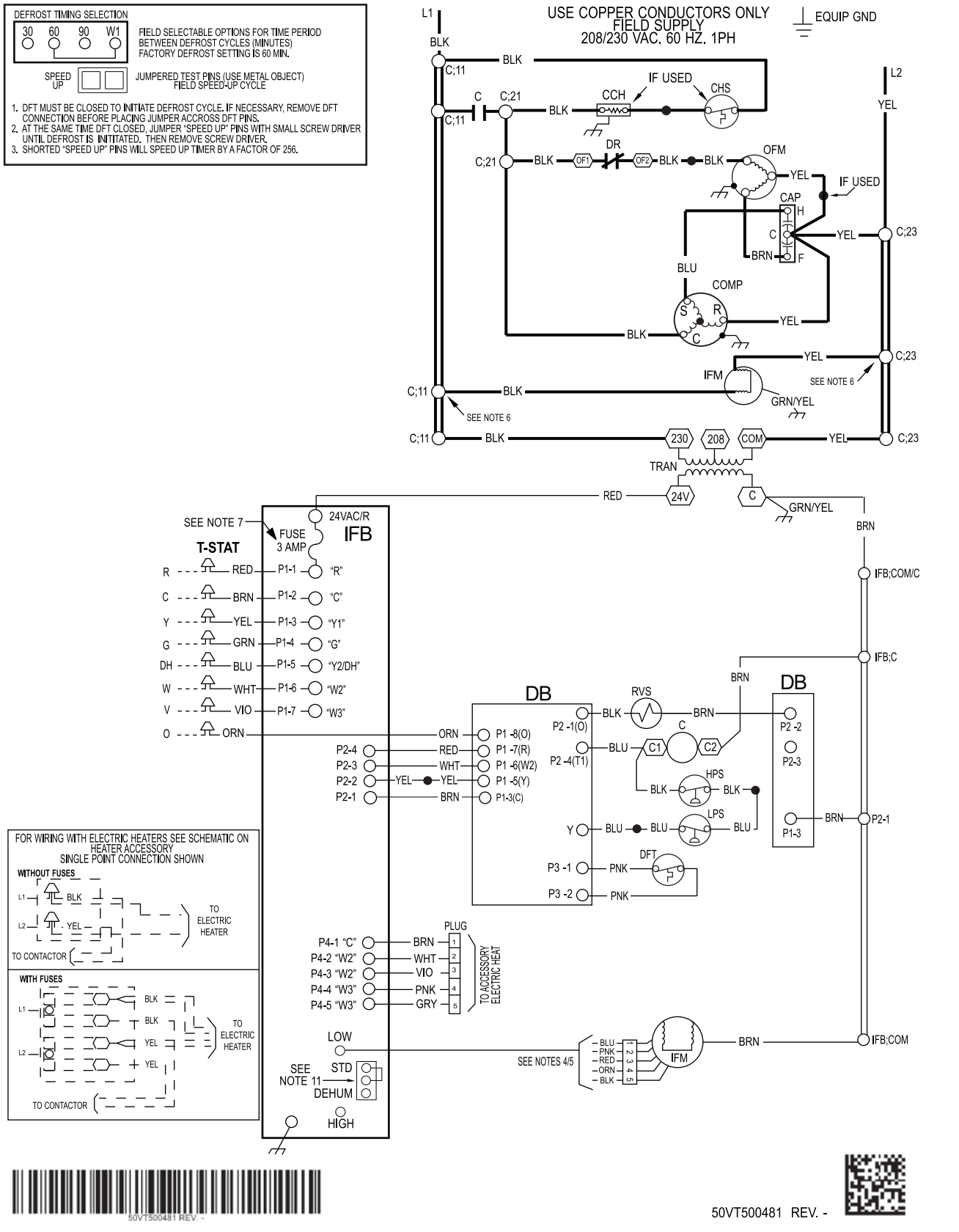
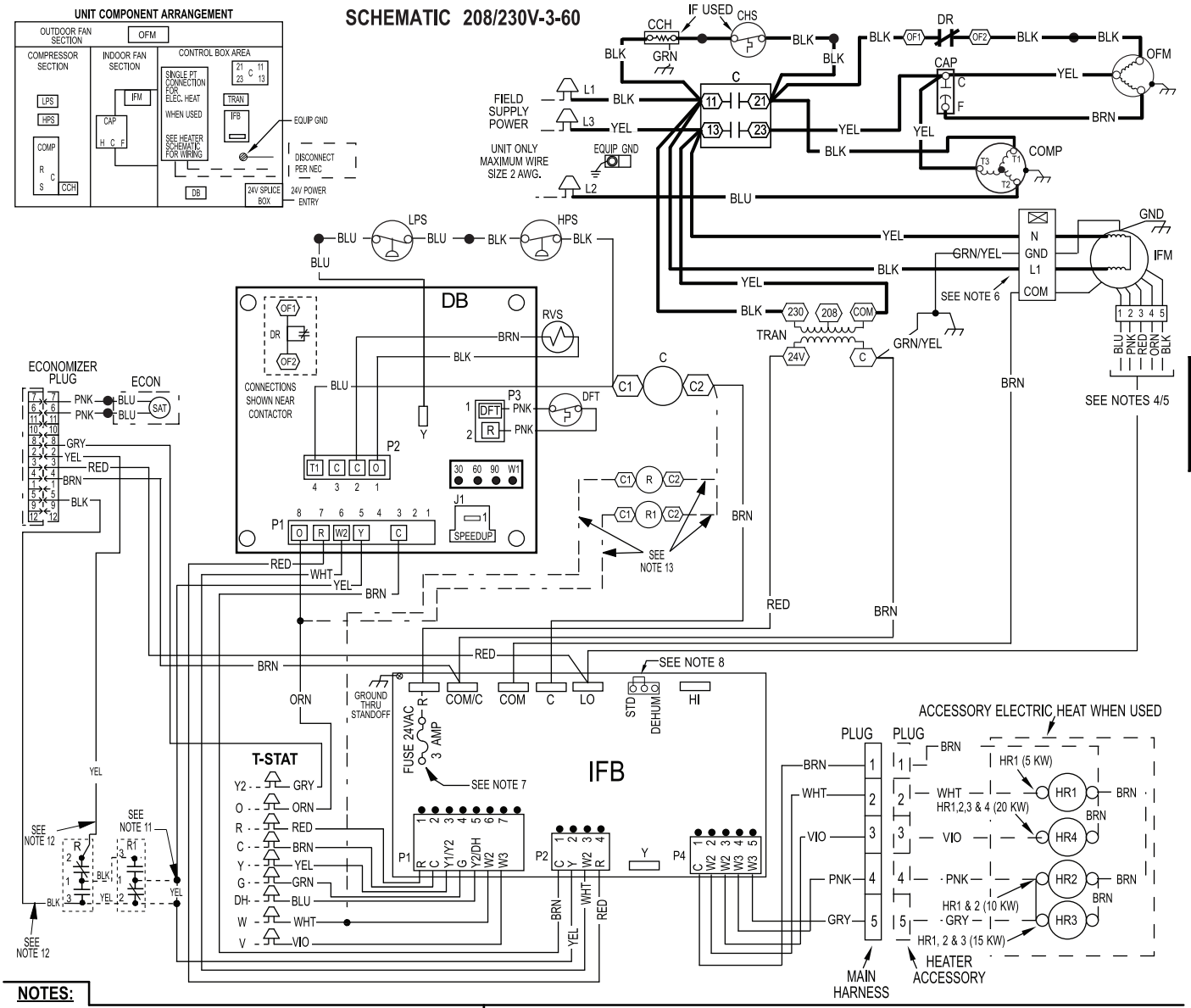


Fig. 12 Cont. - Ladder Wiring Schematics 208/230-1-60

CONNECTION WIRING DIAGRAM
DANGER: ELECTRICAL SHOCK HAZARD DISCONNECT POWER BEFORE SERVICING



NOTES:

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2. SEE PRE SALE LITERATURE FOR THERMOSTATS.
3. USE 75 DEGREES C COPPER CONDUCTORS FOR FIELD INSTALLATION.
4. REFER TO INSTALLATION INSTRUCTIONS FOR CORRECT SPEED SELECTION FOR IFM.
5. RELOCATION OF SPEED TAPS MAY BE REQUIRED WHEN USING FIELD INSTALLED ELECTRIC HEATERS. CONSULT INSTALLATION INSTRUCTIONS TO DETERMINE CORRECT SPEED TAP SETTING.
6. "DO NOT DISCONNECT PLUG UNDER LOAD".
7. THIS FUSE IS MANUFACTURED BY LITTLE FUSE, P/N 287003.
8. DEHUM FEATURE CANNOT BE USED WHEN ECONOMIZER IS INSTALLED. UNIT FACTORY - SHIPPED IN STD MODE.
9. N.E.C. CLASS 2, 24V.
10. CCH NOT USED ON ALL UNITS.
11. REMOVE YELLOW SPLICE WHEN ECONOMIZER AND ECONOMIZER RELAYS ARE USED AND CONNECT TO RELAY R1 AS SHOWN.
12. WHEN ECONOMIZER AND ECONOMIZER RELAYS ARE USED CONNECT THE YELLOW AND BLACK WIRES TO RELAY "R" AS SHOWN. RELAY KIT REQUIRED WITH ECONOMIZER AND HEAT PUMP / DUAL FUEL UNITS.
13. WHEN ECONOMIZER AND ECONOMIZER RELAYS ARE USED, INSTALL WIRES AS SHOWN ONTO THE COILS OF RELAY R AND RELAY R1.

LEGEND

FIELD SPLICE	C	CONTACTOR	HR	HEATER RELAY
TERMINAL (MARKED)	CAP	CAPACITOR	IFB	INDOOR FAN BOARD
TERMINAL (UNMARKED)	CCH	CRANK CASE HEATER	IFM	INDOOR FAN MOTOR
SPLICE	COMP	COMPRESSOR MOTOR	LPS	LOW PRESSURE SWITCH
SPLICE (MARKED)	DB	DEFROST BOARD	OFM	OUTDOOR FAN MOTOR
FACTORY LO VOLTAGE	DH	DEHUMIDIFICATION MODE	RVS	REVERSING VALVE
FIELD CONTROL WIRING	DFT	DEFROST TERMPERATURE SWITCH	STD	STANDARD MODE
FIELD POWER WIRING	DEHUM	DEHUMIDIFICATION MODE	TRAN	TRANSFORMER
ACCESSORY OR OPTIONAL WIRING	DR	DEFROST RELAY (SEE DB)	T-STAT	THERMOSTAT
FACTORY HI VOLTAGE	ECON	ECONOMIZER		
	EQUIP	EQUIPMENT		
	GND	GROUND		
	HPS	HIGH PRESSURE SWITCH		

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Fig. 13 - Connection Wiring Schematics - 208/230-3-60

LADDER WIRING DIAGRAM
DANGER: ELECTRICAL SHOCK HAZARD DISCONNECT POWER BEFORE SERVICING

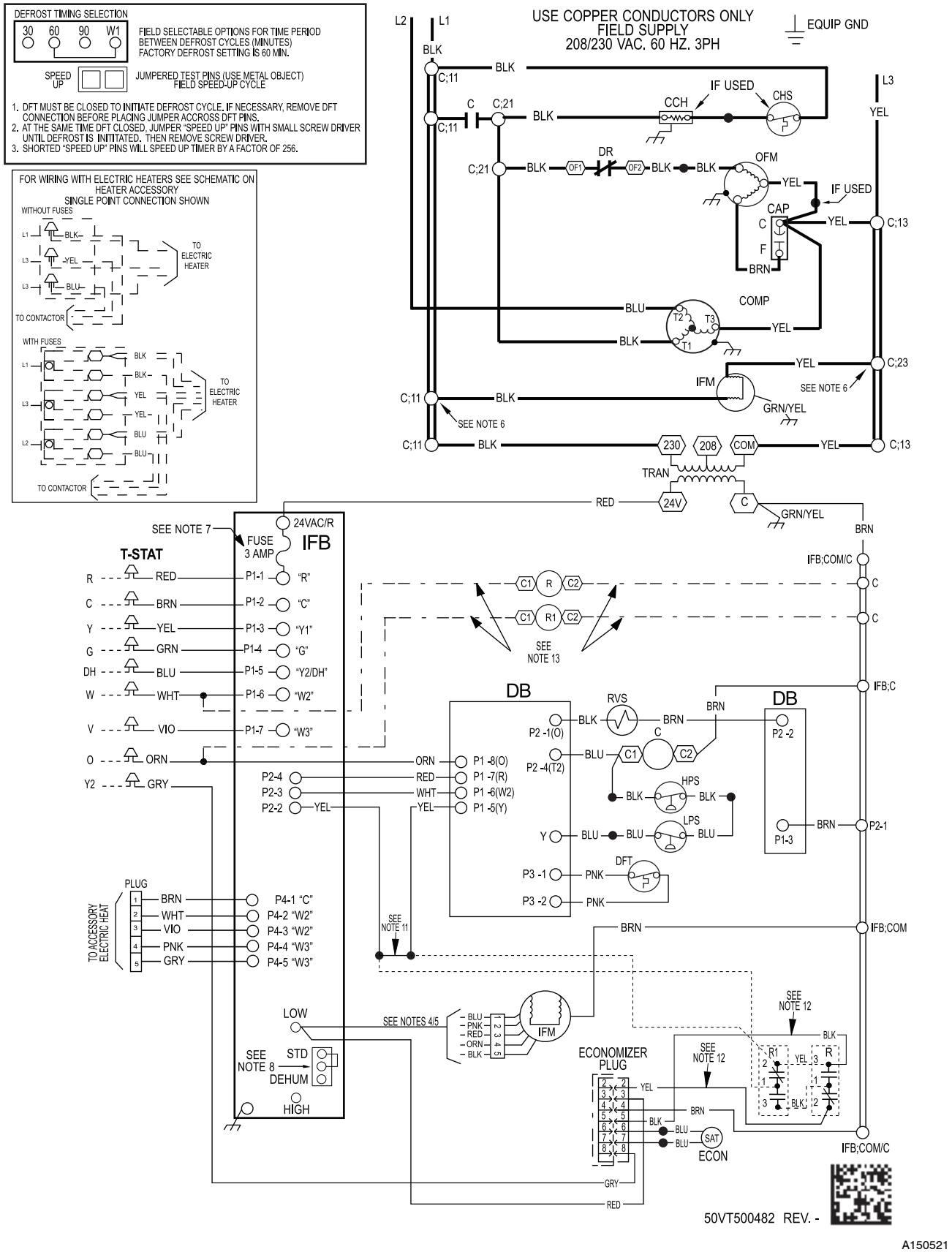
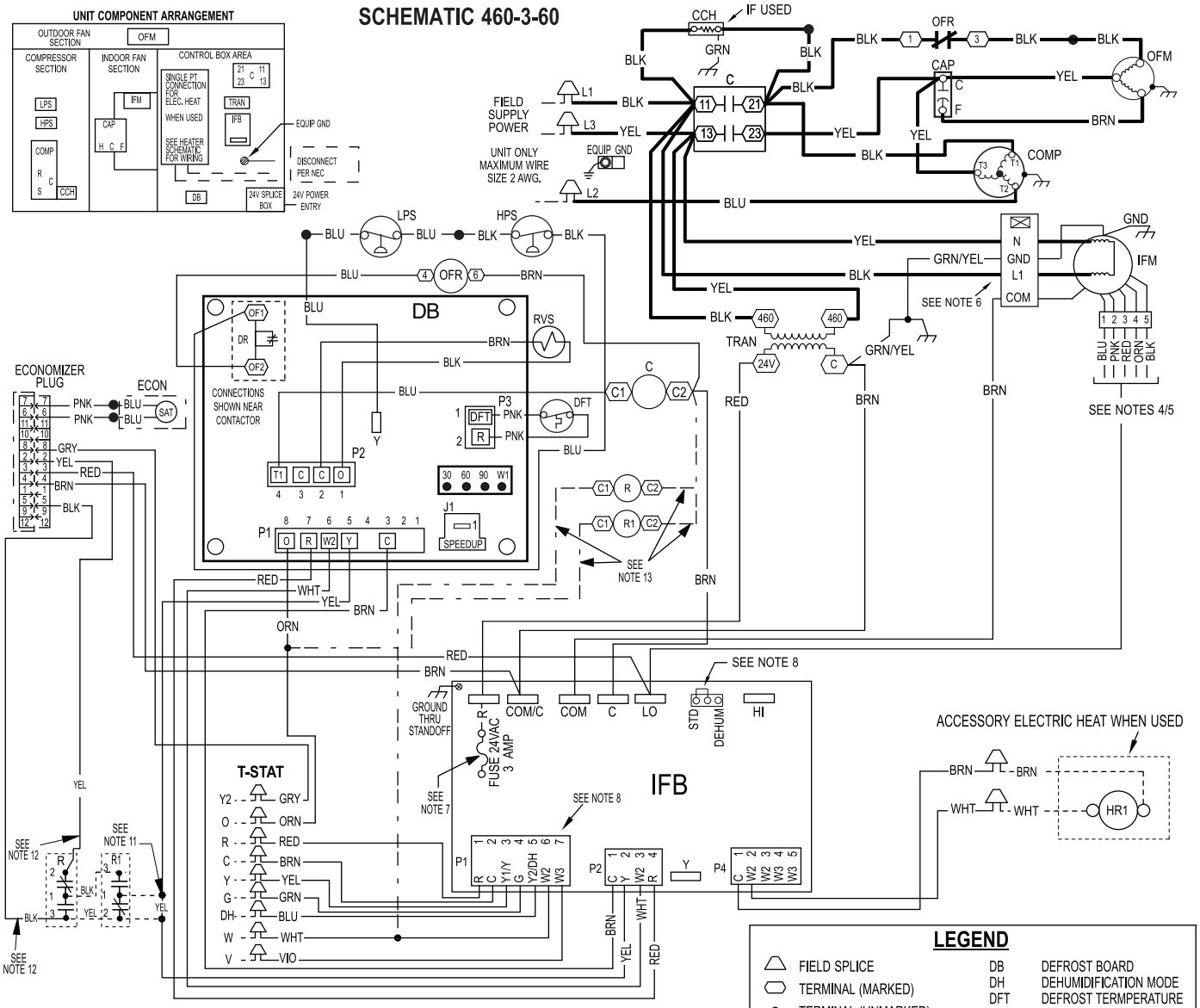


Fig. 13 Cont. - Ladder Wiring Schematics - 208/230-3-60

CONNECTION WIRING DIAGRAM
DANGER: ELECTRICAL SHOCK HAZARD DISCONNECT POWER BEFORE SERVICING



NOTES:

1. IF ANY OF THE ORIGINAL WIRES FURNISHED ARE REPLACED IT MUST BE REPLACED WITH THE SAME OR ITS EQUIVALENT.
2. SEE PRE SALE LITERATURE FOR THERMOSTATS.
3. USE 75 DEGREES C COPPER CONDUCTORS FOR FIELD INSTALLATION.
4. REFER TO INSTALLATION INSTRUCTIONS FOR CORRECT SPEED SELECTION FOR IFM.
5. RELOCATION OF SPEED TAPS MAY BE REQUIRED WHEN USING FIELD INSTALLED ELECTRIC HEATERS. CONSULT INSTALLATION INSTRUCTIONS TO DETERMINE CORRECT SPEED TAP SETTING.
6. "DO NOT DISCONNECT PLUG UNDER LOAD".
7. THIS FUSE IS MANUFACTURED BY LITTLE FUSE, P/N 287003.
8. DEHUM FEATURE CANNOT BE USED WHEN ECONOMIZER IS INSTALLED. UNIT FACTORY - SHIPPED IN STD MODE.
9. N.E.C. CLASS 2, 24V.
10. CCH NOT USED ON ALL UNITS.
11. REMOVE YELLOW SPLICE WHEN ECONOMIZER AND ECONOMIZER RELAYS ARE USED AND CONNECT TO RELAY R1 AS SHOWN.
12. WHEN ECONOMIZER AND ECONOMIZER RELAYS ARE USED CONNECT THE YELLOW AND BLACK WIRES TO RELAY "R" AS SHOWN. RELAY KIT REQUIRED WITH ECONOMIZER AND HEAT PUMP / DUAL FUEL UNITS.
13. WHEN ECONOMIZER AND ECONOMIZER RELAYS ARE USED, INSTALL WIRES AS SHOWN ONTO THE COILS OF RELAY R AND RELAY R1.

LEGEND

FIELD SPLICE	
TERMINAL (MARKED)	
TERMINAL (UNMARKED)	
SPLICE	
SPLICE (MARKED)	
FACTORY LO VOLTAGE	
FIELD CONTROL WIRING	
FIELD POWER WIRING	
ACCESSORY OR OPTIONAL WIRING	
FACTORY HI VOLTAGE	
C	CONTACTOR
CAP	CAPACITOR
CCH	CRANK CASE HEATER
COMP	COMPRESSOR MOTOR
DB	DEFROST BOARD
DH	DEHUMIDIFICATION MODE
DFT	DEFROST TERMPERATURE SWITCH
DEHUM	DEHUMIDIFICATION MODE
DR	DEFROST RELAY
ECON	ECONOMIZER
EQUIP	EQUIPMENT
GND	GROUND
HPS	HIGH PRESSURE SWITCH
HR	HEATER RELAY
IFB	INDOOR FAN BOARD
IFM	INDOOR FAN MOTOR
LPS	LOW PRESSURE SWITCH
OFM	OUTDOOR FAN MOTOR
OFR	OUTDOOR FAN RELAY
RVS	REVERSING VALVE
STD	STANDARD MODE
TRAN	TRANSFORMER
T-STAT	THERMOSTAT

A150522

Fig. 14 - Connection Wiring Diagram 460-3-60

LADDER WIRING DIAGRAM

DANGER: ELECTRICAL SHOCK HAZARD DISCONNECT POWER BEFORE SERVICING

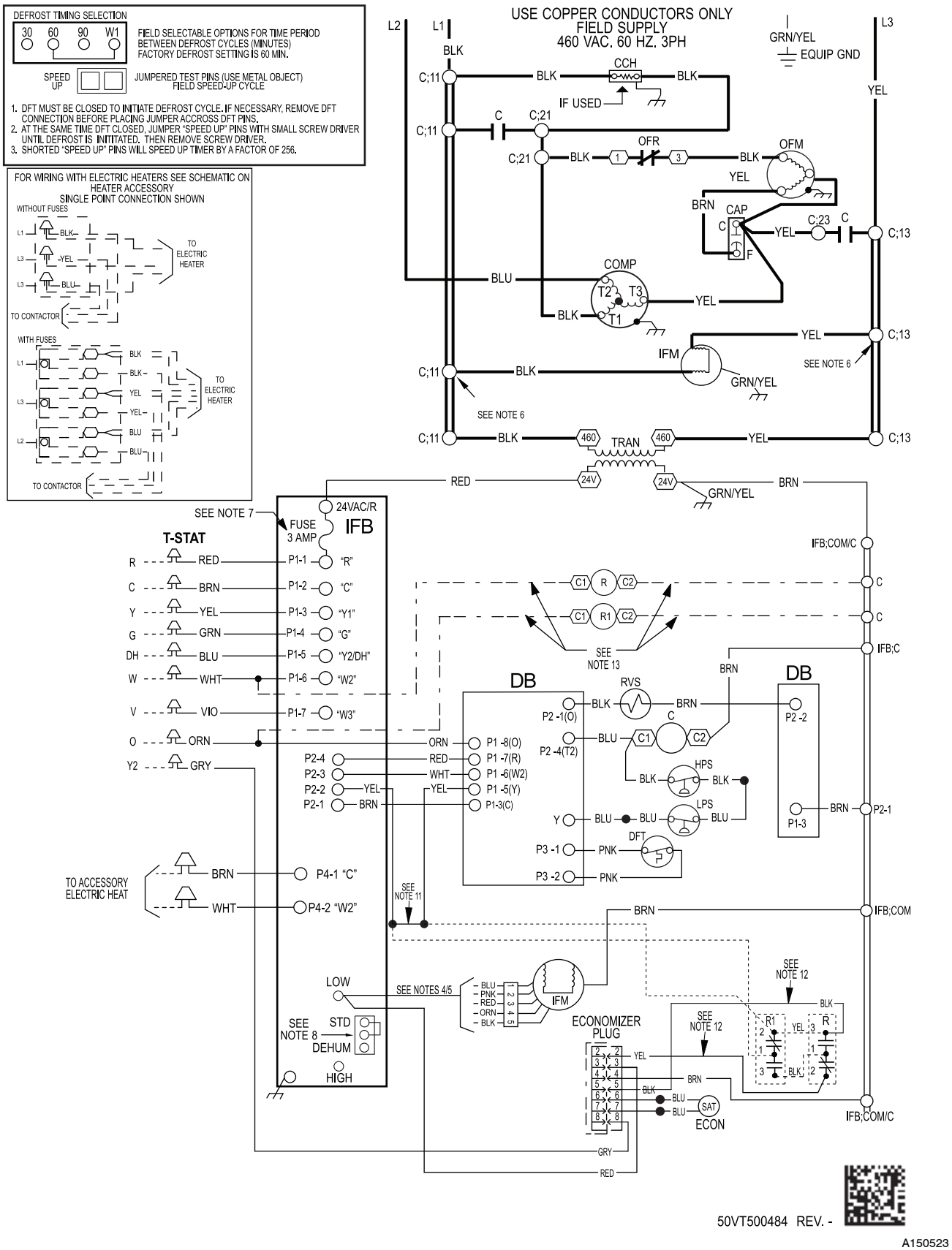


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Fig. 14 Cont. - Ladder Wiring Diagram 460-3-60

⚠ WARNING

FIRE, EXPLOSION, ELECTRICAL SHOCK AND ENVIRONMENTAL HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

1. Follow recognized safety practices and wear protective goggles when checking or servicing refrigerant system.
2. Relieve and recover all refrigerant from system before touching or disturbing compressor plug if refrigerant leak is suspected around compressor terminals.
3. Do not remove compressor plug until all electrical sources are disconnected and tagged.
4. Never attempt to repair soldered connection while refrigerant system is under pressure.
5. Do not use torch to remove any component. System contains oil and refrigerant under pressure.
   To remove a component, wear protective goggles and proceed as follows:
   a. Shut off electrical power to unit and install lockout tag.
   b. Relieve and reclaim all refrigerant from system using both high- and low-pressure ports.
   c. Cut component connecting tubing with tubing cutter and remove component from unit.
   d. Carefully unsweat remaining tubing stubs when necessary. Oil can ignite when exposed to torch flame.

Use the Start-Up Checklist supplied at the end of this book and proceed as follows to inspect and prepare the unit for initial start-up:

1. Remove all access panels (see Fig. 21).
2. Read and follow instructions on all DANGER, WARNING, CAUTION, and INFORMATION labels attached to, or shipped with, unit.
3. Make the following inspections:
   a. Inspect for shipping and handling damages such as broken lines, loose parts, disconnected wires, etc.
   b. Inspect all field and factory-wiring connections. Be sure that connections are completed and tight. Ensure wires do not touch refrigerant tubing or sharp sheet metal edges.
   c. Inspect coil fins. If damaged during shipping and handling, carefully straighten fins with a fin comb.
4. Verify the following conditions:
   a. Make sure that outdoor-fan blade is correctly positioned in fan orifice.
   b. Make sure that air filter(s) is in place.
   c. Make sure that condensate drain pan and trap are filled with water to ensure proper drainage.
   d. Make sure that all tools and miscellaneous loose parts have been removed.
5. Each unit system has 2 Schrader-type ports, one low-side Schrader fitting located on the suction line, and one high-side Schrader fitting located on the compressor discharge line. Be sure that caps on the ports are tight.

START-UP

Checking Cooling and Heating Control Operation

Start and check the unit for proper control operation as follows:

(1.) Place room thermostat SYSTEM switch or MODE control in OFF position. Observe that blower motor starts when FAN mode is placed in FAN ON position and shuts down when FAN MODE switch is placed in AUTO position.

(2.) Thermostat:
When the room temperature rises to a point that is slightly above the cooling control setting of the thermostat, the thermostat completes the circuit between thermostat terminal R to terminals Y, O and G.These completed circuits through the thermostat connect contactor coil (C) (through unit wire Y) and Indoor Fan board (through unit wire G) across the 24-v. secondary of transformer (TRAN).

(3.) Place system switch or MODE control in HEAT position. Set control above room temperature. Observe that compressor, outdoor fan, and indoor blower motors start. Observe that heating cycle shuts down when control setting is satisfied.

(4.) When using an automatic changeover room thermostat place both SYSTEM or MODE control and FAN mode switches in AUTO positions. Observe that unit operates in Cooling mode when temperature control is set to "call for Cooling" (below room temperature), and unit operates in Heating mode when temperature control is set to "call for Heating" (above room temperature).

NOTE: Once the compressor has started and then has stopped, it should not be started again until 5 minutes have elapsed. The defrost board has a built-in 5 minute delay between cycles. The 5 minute compressor delay also applies to heat pump heating mode.

Step 1 — Check for Refrigerant Leaks

⚠ WARNING

EXPLOSION HAZARD

Failure to follow this warning could result in death, serious personal injury, and/or property damage.

Never use air or gases containing oxygen for leak testing or operating refrigerant compressors. Pressurized mixtures of air or gases containing oxygen can lead to an explosion.

Proceed as follows to locate and repair a refrigerant leak and to charge the unit:

1. Locate leak and make sure that refrigerant system pressure has been relieved and reclaimed from both high- and low-pressure ports.
2. Repair leak following Refrigerant Service procedures.

NOTE: Install a bi-flow filter drier whenever the system has been opened for repair.

3. Add a small charge of R-410A refrigerant vapor to system and leak-test unit.
4. Recover refrigerant from refrigerant system and evacuate to 500 microns if no additional leaks are not found.
5. Charge unit with Puron (R-410A) refrigerant, using an electronic scale. Refer to unit rating plate for required charge.

Step 2 — Start-Up Adjustments

Complete the required procedures given in the Pre-Start-Up section before starting the unit. Do not jumper any safety devices when operating the unit. Do not operate the unit in Cooling mode when the outdoor temperature is below 40°F (4°C) (unless accessory low-ambient kit is installed).

IMPORTANT: Three-phase, scroll compressors are direction oriented. Unit must be checked to ensure proper compressor 3-phase power lead orientation. If not corrected within 5 minutes, the internal protector will shut off the compressor. The 3-phase power leads to the unit must be reversed to correct rotation. When turning backwards, the difference between compressor suction and discharge pressures may be near zero.

Checking and Adjusting Refrigerant Charge

The refrigerant system is fully charged with Puron (R-410A) refrigerant and is tested and factory sealed.

⚠ WARNING

EXPLOSION HAZARD

Failure to follow this warning could result in death, serious personal injury, and/or property damage.

Never use air or gases containing oxygen for leak testing or operating refrigerant compressors. Pressurized mixtures of air or gases containing oxygen can lead to an explosion.

NOTE: Adjustment of the refrigerant charge is not required unless the unit is suspected of not having the proper Puron (R-410A) charge.

NOTE: Some units have fixed orifice refrigerant metering devices. There is a different charging procedure for both expansion devices. Refer to the correct procedure for your unit.

The charging label and the tables shown refer to system temperatures and pressures in cooling mode only. A refrigerant charging label is attached to the inside of the compressor access panel. (See Fig. 18 Subcool chart for units with TXV and superheat chart for units with fixed orifice.) The chart includes the required liquid line temperature at given discharge line pressures and outdoor ambient temperatures.

A superheat chart is attached to the inside of the compressor access panel for the unit with fixed metering device. Refer to the charging procedure on the label.

An accurate thermocouple- or thermistor-type thermometer, and a gauge manifold are required when using the subcooling charging method for evaluating the unit charge. Do not use mercury or small dial-type thermometers because they are not adequate for this type of measurement.

NOTE: Allow system to operate for a minimum of 15 minutes before checking or adjusting refrigerant charge.

IMPORTANT: When evaluating the refrigerant charge, an indicated adjustment to the specified factory charge must always be very minimal. If a substantial adjustment is indicated, an abnormal condition exists somewhere in the cooling system, such as insufficient airflow across either coil or both coils.

Proceed as follows:

1. Remove caps from low- and high-pressure service fittings.
2. Using hoses with valve core depressors, attach low- and high-pressure gauge hoses to low- and high-pressure service fittings, respectively.
3. Start unit and let run until system pressures stabilize.
4. Measure and record the following:
   a. Outdoor ambient-air temperature (°F [°C] db).
   b. Liquid line temperature (°F [°C]) at TXV.
   c. Discharge (high-side) pressure (psig).
   d. Suction (low-side) pressure (psig) (for reference only).
5. Using Cooling Charging Charts compare outdoor-air temperature (°F [°C] db) with the discharge line pressure (psig) to determine desired system operating liquid line temperature (See Fig. 18).
6. Compare actual liquid line temperature with desired liquid line temperature. Using a tolerance of ±2°F (±1.1°C), add refrigerant if actual temperature is more than 2°F (1.1°C) higher than proper liquid line temperature, or remove refrigerant if actual temperature is more than 2°F (1.1°C) lower than required liquid line temperature.

NOTE: If the problem causing the inaccurate readings is a refrigerant leak, refer to Check for Refrigerant Leaks section.

Indoor Airflow and Airflow Adjustments

⚠ CAUTION

UNIT OPERATION HAZARD

Failure to follow this caution may result in unit damage.

For cooling operation, the recommended airflow is 350 to 450 cfm for each 12,000 Btuh of rated cooling capacity. For heating operation, the airflow must produce a temperature rise that falls within the range stamped on the unit rating plate.

NOTE: Be sure that all supply-and return-air grilles are open, free from obstructions, and adjusted properly.

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Disconnect electrical power to the unit and install lockout tag before changing blower speed.

This unit is factory-set up for use with a single cooling fan speed. In addition, this unit has the field-selectable capability to run two different cooling fan speeds: The rated cooling fan speed (350~400 CFM/Ton) and an enhanced dehumidification fan speed (As low as 320 CFM/Ton) for use with either a dehumidistat or a thermostat that supports dehumidification.

The cooling speed is marked "LOW" on the interface fan board (IFB) (See Fig. 16) . The factory-shipped settings are noted in Table 4. There are 4 additional speed tap wires available for use in either electric heating or cooling (For color coding on the indoor fan motor leads, see Table 3). The additional 4 speed tap wires are shipped loose with vinyl caps and are located in the control box, near the interface fan board (IFB) (See Fig. 16).

Single Cooling Fan Speed Set-up (Dehumidification feature not used)

To change cooling speed:

1. Remove the vinyl cap off of the desired speed tap wire (Refer to Table 3 for color coding). Add the wet coil pressure drop in Table 8 to the system static to determine the correct cooling airflow speed in Table 4 that will deliver the nominal cooling airflow as listed in Table 1 for each size.
2. Remove the current speed tap wire from the "LOW" terminal on the interface fan board (IFB) (See Fig. 16) and place vinyl cap over the connector on the wire.
3. Connect the desired speed tap wire to the "LOW" terminal on the interface fan board (IFB).

NOTE: If accessory electric heat is installed, and the electric heat fan speed is chosen to be the same as the normal cooling fan speed, the dry airflow must meet or exceed the minimum airflow speed specified in Table 2 for the specific size unit.

Two Cooling Fan Speeds Set-up (Dehumidification feature used)

IMPORTANT: Dehumidification control must open control circuit on humidity rise above set point.

Use of the dehumidification cooling fan speed requires use of either a 24 VAC dehumidistat or a thermostat which includes control of a 24 VAC dehumidistat connection. In either case, the dehumidification control must open the control circuit on humidity rise above the dehumidification set point.

1. Using Fig. 16, move the two pin DEHUM jumper from the "STD" position to the "DEHUM" position.
2. Remove fan speed tap wire from the "LOW" terminal on the interface fan board (IFB) (See Fig. 16).
3. Determine correct normal cooling fan speed for unit and application. Add the wet coil pressure drop in Table 8 to the system static to determine the correct cooling airflow speed in Table 4 that will deliver the nominal cooling airflow as listed in Table 1 for each size.

   NOTE: If accessory electric heat is installed, the dry airflow must meet or exceed the minimum airflow speed specified in Table 2 for the specific size unit. The electric heat fan speed will be the same as the normal cooling fan speed.
4. Remove the vinyl cap off of the desired speed tap wire (Refer to Table 3 for color coding) for the normal cooling fan speed and place desired speed tap wire on "HIGH" on the interface board.
5. Refer to airflow tables (Table 4) to determine allowable speeds for the dehumidification cooling fan speed. In Table 4, speeds that are not allowed for dehumidification cooling are shaded.
6. Remove the vinyl cap off of the desired speed tap wire (Refer to Table 3 for color coding) for the dehumidification cooling fan speed and place desired speed tap wire on the "LOW" connection on the interface board (IFB). Verify that static pressure is in the acceptable range for the speed tap to be used for dehumidification cooling.
7. Use any spare vinyl plugs to cap any unused speed tap wires.

Single Speed Cooling With Higher Electric Heat Speed

This unit can also be configured to operate with single speed cooling and a higher speed for an accessory electric heater.

1. Move the two pin DEHUM jumper located on control board (see Fig. 16) from the "STD" position to the "DEHUM" position.
2. See Table 2 for minimum airflow for electric heat operation. Add electric heater and filter pressure drop to duct system static pressure to determine total external static pressure.
3. Select speed tap from Table 4 that will achieve required airflow from Table 2.
4. Remove the vinyl cap off of the desired speed tap wire (Refer to Table 3 for color coding).
5. Connect the desired speed tap wire to the "HIGH" terminal on the interface fan board (IFB).

⚠ CAUTION

UNIT OPERATION HAZARD

Failure to follow this caution may result in unit component damage or improper operation.

To use this mode, a speed connection must be made on the "HIGH" terminal that meets or exceeds the minimum airflow found in Table 2.

Table 3 – Color Coding for Indoor Fan Motor Leads

Black = High Speed
Orange = Med-High Speed
Red = Med Speed
Pink = Med-Low Speed
Blue = Low Speed

⚠ WARNING

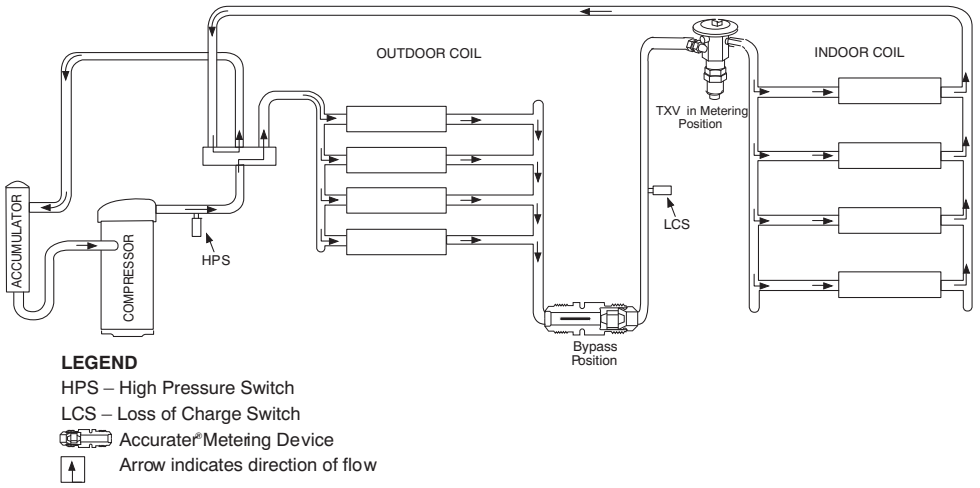
ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Disconnect electrical power to the unit and install lockout tag before changing blower speed.

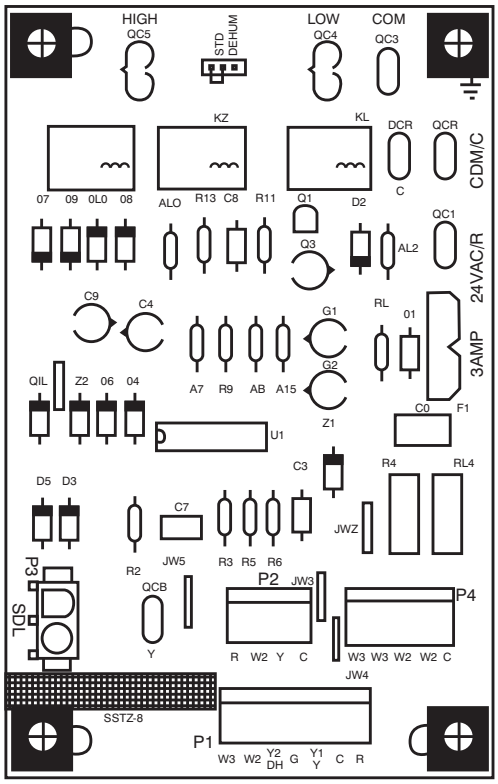
Continuous Fan Operation

When the DEHUM feature is not used, the continuous fan speed will be the same as cooling fan speed. When the DEHUM feature is used, the continuous fan will operate on IFB "LOW" speed when the DH control lead is not energized, or IFB "HIGH" speed when the DH lead is energized (see Fig. 16).



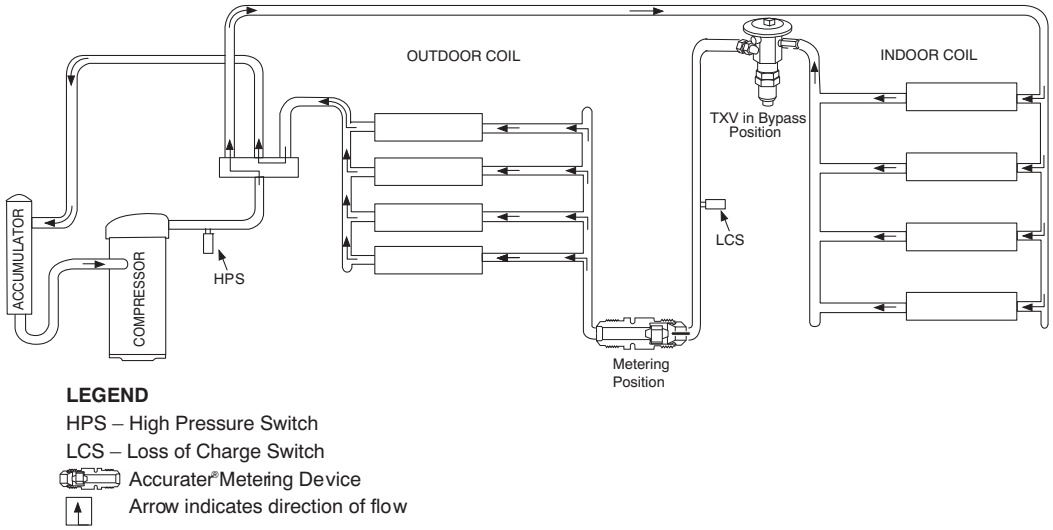
C03011

Fig. 15 - Typical Heat Pump Operation, Cooling Mode



A09059

Fig. 16 - Interface Fan Board (IFB)



C03012

Fig. 17 - Typical Heat Pump Operation, Heating Mode

Step 3 — Defrost Control

Defrost Control

The defrost control is used in all R-410A heat pump models. Its features include selectable defrost intervals of 30, 60, 90 minutes, and standard defrost speed up capability. This section describes the sequence of operation and trouble shooting methods for this control.

Defrost Sequence

The defrost control is a time/temperature control that has field selectable settings of 30, 60, and 90 minutes. These represent the amount of time that must pass after closure of the defrost thermostat before the defrost sequence begins.

The defrost thermostat senses coil temperature throughout the heating cycle. When the coil temperature reaches the defrost thermostat setting, it will close, which energizes the DFT terminal and begins the defrost timing sequence. When the DTF has been energized for the selected time, the defrost cycle begins, and the control shifts the reversing valve into cooling position, and turns the outdoor fan off. This shifts hot gas flow into the outdoor coil which melts the frost from the coil. The defrost cycle is terminated when defrost thermostat opens, or automatically after 10 minutes.

Table 4 – Dry Coil Air Delivery* - Horizontal and Downflow Discharge - Sizes 24-60 208/230VAC - 1 Phase

Unit Size	Motor Speed	Wire Color		External Static Pressure (IN. W.C.)									
				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1
24	Low	Blue	CFM	669	580	525	423	303	– – –	– – –	– – –	– – –	– – –
			BHP	0.09	0.10	0.11	0.11	0.12	– – –	– – –	– – –	– – –	– – –
	Med – Low[1]	Pink	CFM	829	752	680	602	549	455	313	– – –	– – –	– – –
			BHP	0.14	0.15	0.15	0.16	0.17	0.17	0.18	– – –	– – –	– – –
	Medium	Red	CFM	1014	929	884	818	746	683	600	537	405	305
			BHP	0.24	0.24	0.24	0.25	0.26	0.26	0.27	0.27	0.27	0.29
	Med – High	Orange	CFM	1041	972	916	850	782	713	631	581	465	340
			BHP	0.25	0.26	0.26	0.26	0.26	0.27	0.28	0.29	0.30	0.31
	High	Black	CFM	1187	1124	1061	996	930	896	840	776	698	610
			BHP	0.36	0.36	0.37	0.37	0.38	0.38	0.39	0.39	0.39	0.40
30	Low	Blue	CFM	669	580	525	423	303	– – –	– – –	– – –	– – –	– – –
			BHP	0.09	0.10	0.11	0.11	0.12	– – –	– – –	– – –	– – –	– – –
	Med – Low	Pink	CFM	829	752	680	602	549	455	313	– – –	– – –	– – –
			BHP	0.14	0.15	0.15	0.16	0.17	0.17	0.18	– – –	– – –	– – –
	Medium[1]	Red	CFM	1014	929	884	818	746	683	600	537	405	305
			BHP	0.24	0.24	0.24	0.25	0.26	0.26	0.27	0.27	0.27	0.29
	Med – High	Orange	CFM	1041	972	916	850	782	713	631	581	465	340
			BHP	0.25	0.26	0.26	0.26	0.26	0.27	0.28	0.29	0.30	0.31
	High	Black	CFM	1187	1124	1061	996	930	896	840	776	698	610
			BHP	0.36	0.36	0.37	0.37	0.38	0.38	0.39	0.39	0.39	0.40
36	Low	Blue	CFM	1117	1042	969	893	869	802	741	677	590	582
			BHP	0.17	0.18	0.19	0.19	0.21	0.21	0.22	0.23	0.24	0.25
	Med – Low	Pink	CFM	1170	1094	1027	955	883	870	810	748	680	591
			BHP	0.19	0.20	0.21	0.22	0.23	0.24	0.24	0.25	0.26	0.26
	Medium[1]	Red	CFM	1292	1246	1183	1124	1059	995	924	877	856	819
			BHP	0.25	0.26	0.28	0.29	0.30	0.31	0.32	0.33	0.34	0.34
	Med – High	Orange	CFM	1311	1225	1199	1145	1081	1015	952	902	885	843
			BHP	0.26	0.27	0.28	0.30	0.31	0.32	0.33	0.33	0.35	0.35
	High	Black	CFM	1602	1535	1469	1404	1333	1260	1246	1192	1191	1131
			BHP	0.46	0.47	0.48	0.50	0.50	0.51	0.52	0.53	0.54	0.55
42	Low	Blue	CFM	1001	902	833	777	717	650	575	527	466	419
			BHP	0.13	0.13	0.14	0.14	0.15	0.16	0.17	0.18	0.19	0.20
	Med – Low	Pink	CFM	1016	950	902	842	783	721	655	590	541	480
			BHP	0.13	0.14	0.15	0.16	0.17	0.18	0.19	0.20	0.21	0.22
	Medium[1]	Red	CFM	1403	1358	1316	1265	1217	1167	1116	1067	1012	956
			BHP	0.29	0.30	0.31	0.33	0.34	0.35	0.36	0.37	0.38	0.39
	Med – High	Orange	CFM	1461	1411	1367	1327	1275	1220	1174	1127	1074	1022
			BHP	0.32	0.33	0.35	0.36	0.37	0.38	0.39	0.40	0.41	0.42
	High	Black	CFM	1575	1528	1488	1447	1406	1360	1314	1264	1213	1159
			BHP	0.40	0.42	0.43	0.44	0.45	0.46	0.47	0.48	0.49	0.50

Table 4 - Dry Coil Air Delivery* - Horizontal and Downflow Discharge - Sizes 24-60 208/230VAC - 1 Phase (Cont.)

Unit Size	Motor Speed	Wire Color		External Static Pressure (IN. W.C.)									
				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1
48	Low	Blue	CFM	1378	1344	1295	1260	1216	1179	1135	1087	1035	995
			BHP	0.26	0.27	0.29	0.31	0.31	0.33	0.34	0.36	0.36	0.38
	Med–Low[1]	Pink	CFM	1696	1671	1631	1607	1574	1539	1507	1463	1432	1393
			BHP	0.45	0.47	0.49	0.50	0.52	0.52	0.54	0.55	0.57	0.58
	Medium	Red	CFM	1994	1968	1943	1910	1882	1835	1774	1702	1614	1512
			BHP	0.72	0.73	0.75	0.76	0.78	0.78	0.76	0.73	0.70	0.66
	Med–High	Orange	CFM	2054	2013	1986	1964	1919	1854	1779	1695	1605	1498
			BHP	0.77	0.79	0.80	0.82	0.81	0.80	0.76	0.74	0.69	0.65
	High	Black	CFM	2267	2201	2133	2071	1997	1923	1835	1739	1654	1551
			BHP	1.03	1.00	0.97	0.93	0.89	0.86	0.82	0.78	0.74	0.69
60	Low	Blue	CFM	1330	1277	1232	1191	1147	1103	1060	1004	963	919
			BHP	0.26	0.27	0.29	0.30	0.31	0.32	0.33	0.34	0.36	0.37
	Med–Low	Pink	CFM	1475	1436	1399	1351	1317	1270	1236	1188	1152	1105
			BHP	0.35	0.36	0.37	0.38	0.40	0.41	0.42	0.43	0.45	0.45
	Medium[1]	Red	CFM	1736	1710	1668	1630	1600	1557	1522	1479	1450	1406
			BHP	0.53	0.54	0.55	0.58	0.59	0.60	0.62	0.63	0.64	0.65
	Med–High	Orange	CFM	1935	1909	1867	1836	1808	1766	1696	1619	1535	1454
			BHP	0.71	0.73	0.74	0.76	0.78	0.79	0.77	0.75	0.72	0.68
	High	Black	CFM	2205	2150	2078	2011	1941	1852	1779	1672	1572	1473
			BHP	1.04	1.02	0.99	0.95	0.92	0.87	0.85	0.79	0.75	0.70

* Air delivery values are without air filter and are for dry coil (See Wet Coil Pressure Drop Table).
[1] Factory–shipped cooling / heat pump heating speed
NOTE: Deduct field–supplied air filter pressure drop and wet coil pressure drop to obtain external static pressure available for ducting.
Shaded areas indicate speed/static combinations that are not permitted for dehumidification speed.

Table 5 – Dry Coil Air Delivery - Horizontal Discharge - Sizes 36-60 3 Phase Models Only

Unit	Motor Speed	Wire Color		External Static Pressure (IN. W.C.)								
				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
36	Low	Blue	CFM	983	848	764	693	612	542	509	450	374
	Med – Low	Pink	CFM	1008	901	838	757	693	618	550	532	471
	Medium[1]	Red	CFM	1222	1236	1195	1148	1101	1052	1004	957	916
	Med – High	Orange	CFM	1311	1242	1219	1161	1098	1032	969	907	841
	High	Black	CFM	1536	1470	1405	1333	1263	1204	1239	1181	1122
42	Low	Blue	CFM	952	882	806	746	671	605	530	551	486
	Med – Low	Pink	CFM	1002	936	875	821	748	687	613	554	565
	Medium	Red	CFM	1255	1210	1145	1074	1008	940	878	895	838
	Med – High[1]	Orange	CFM	1335	1267	1246	1176	1109	1049	988	926	872
	High	Black	CFM	1472	1401	1326	1251	1275	1198	1139	1085	1023
48	Low	Blue	CFM	1402	1351	1311	1263	1224	1172	1136	1080	1041
	Med – Low	Pink	CFM	1457	1404	1367	1318	1284	1233	1197	1144	1104
	Medium[1]	Red	CFM	1736	1695	1642	1601	1553	1512	1465	1427	1381
	Med – High	Orange	CFM	2149	2111	2062	2026	1980	1945	1905	1864	1793
	High	Black	CFM	2344	2306	2259	2203	2141	2070	1991	1902	1803
60	Low	Blue	CFM	1445	1389	1341	1281	1236	1189	1139	1072	1027
	Med – Low	Pink	CFM	1678	1635	1602	1558	1513	1474	1438	1404	1349
	Medium[1]	Red	CFM	1962	1915	1880	1843	1794	1753	1711	1675	1628
	Med – High	Orange	CFM	2131	2088	2065	2013	1982	1941	1888	1860	1785
	High	Black	CFM	2461	2409	2339	2286	2192	2140	2062	1968	1874

[1] Factory-shipped cooling / heat pump heating speed.

NOTE: Deduct field-supplied air filter pressure drop and wet coil pressure drop to obtain external static pressure available for ducting.

Shaded areas indicate speed/static combinations that are not permitted for dehumidification speed.

Table 6 – Dry Coil Air Delivery - Downflow Discharge - Sizes 36-60 3 Phase Models Only

Unit	Motor Speed	Wire Color		External Static Pressure (IN. W.C.)									
				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
36	Low	Blue	CFM	983	848	764	693	612	542	509	450	374	– – –
			WATTS	115	107	113	123	128	138	144	154	159	– – –
			BHP	0.12	0.11	0.12	0.13	0.14	0.15	0.15	0.17	0.17	– – –
	Med – Low	Pink	CFM	1008	901	838	757	693	618	550	532	471	402
			WATTS	123	121	132	137	148	154	164	170	181	185
			BHP	0.13	0.13	0.14	0.15	0.16	0.17	0.18	0.18	0.19	0.20
	Medium[1]	Red	CFM	1222	1236	1195	1148	1101	1052	1004	957	916	868
			WATTS	233	221	232	244	251	264	275	285	291	304
			BHP	0.25	0.24	0.25	0.26	0.27	0.28	0.29	0.31	0.31	0.33
	Med – High	Orange	CFM	1311	1242	1219	1161	1098	1032	969	907	841	859
			WATTS	256	270	283	289	301	313	320	331	343	349
			BHP	0.27	0.29	0.30	0.31	0.32	0.34	0.34	0.35	0.37	0.37
	High	Black	CFM	1536	1470	1405	1333	1263	1204	1239	1181	1122	1055
			WATTS	411	423	429	441	453	464	473	477	488	489
			BHP	0.44	0.45	0.46	0.47	0.49	0.50	0.51	0.51	0.52	0.52
42	Low	Blue	CFM	952	882	806	746	671	605	530	551	486	435
			WATTS	124	134	140	150	156	166	171	182	188	198
			BHP	0.13	0.14	0.15	0.16	0.17	0.18	0.18	0.20	0.20	0.21
	Med – Low	Pink	CFM	1002	936	875	821	748	687	613	554	565	518
			WATTS	144	155	161	171	176	187	193	203	209	220
			BHP	0.15	0.17	0.17	0.18	0.19	0.20	0.21	0.22	0.22	0.24
	Medium	Red	CFM	1255	1210	1145	1074	1008	940	878	895	838	785
			WATTS	249	272	284	292	305	319	320	329	336	347
			BHP	0.27	0.29	0.30	0.31	0.33	0.34	0.34	0.35	0.36	0.37
	Med – High[1]	Orange	CFM	1335	1267	1246	1176	1109	1049	988	926	872	891
			WATTS	311	323	330	342	356	367	378	385	395	403
			BHP	0.33	0.35	0.35	0.37	0.38	0.39	0.41	0.41	0.42	0.43
	High	Black	CFM	1472	1401	1326	1251	1275	1198	1139	1085	1023	961
			WATTS	401	414	426	440	471	462	473	478	486	491
			BHP	0.43	0.44	0.46	0.47	0.51	0.50	0.51	0.51	0.52	0.53

Table 6 - Dry Coil Air Delivery - Downflow Discharge - Sizes 36-60 3 Phase Models Only (Cont.)

Unit	Motor Speed	Wire Color		External Static Pressure (IN. W.C.)									
				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
48	Low	Blue	CFM	1503	1457	1423	1374	1330	1287	1241	1199	1153	1111
			WATTS	225	233	246	254	269	282	292	307	314	329
			BHP	0.24	0.25	0.26	0.27	0.29	0.30	0.31	0.33	0.34	0.35
	Med–Low	Pink	CFM	1556	1508	1461	1432	1388	1346	1302	1256	1221	1168
			WATTS	244	261	268	281	290	305	319	330	345	353
			BHP	0.26	0.28	0.29	0.30	0.31	0.33	0.34	0.35	0.37	0.38
	Medium[1]	Red	CFM	1861	1822	1786	1758	1716	1688	1660	1619	1583	1539
			WATTS	400	417	426	441	452	467	482	492	507	519
			BHP	0.43	0.45	0.46	0.47	0.48	0.50	0.52	0.53	0.54	0.56
	Med–High	Orange	CFM	2319	2291	2255	2230	2193	2166	2118	2057	1992	1887
			WATTS	758	769	787	799	808	823	822	805	780	737
			BHP	0.81	0.82	0.84	0.86	0.87	0.88	0.88	0.86	0.84	0.79
	High	Black	CFM	2532	2487	2444	2391	2330	2259	2179	2111	2033	1949
			WATTS	1014	1022	1015	994	965	935	898	858	823	786
			BHP	1.09	1.10	1.09	1.07	1.03	1.00	0.96	0.92	0.88	0.84
60	Low	Blue	CFM	1479	1436	1387	1346	1298	1253	1206	1160	1114	1061
			WATTS	224	239	247	262	270	284	300	307	319	330
			BHP	0.24	0.26	0.26	0.28	0.29	0.30	0.32	0.33	0.34	0.35
	Med–Low	Pink	CFM	1841	1796	1761	1724	1690	1651	1616	1578	1527	1478
			WATTS	425	434	453	460	476	485	501	508	525	542
			BHP	0.46	0.47	0.49	0.49	0.51	0.52	0.54	0.54	0.56	0.58
	Medium[1]	Red	CFM	1944	1913	1872	1838	1801	1771	1731	1698	1655	1613
			WATTS	486	501	511	529	537	554	565	578	595	603
			BHP	0.52	0.54	0.55	0.57	0.58	0.59	0.61	0.62	0.64	0.65
	Med–High	Orange	CFM	2178	2148	2105	2073	2036	2002	1967	1919	1845	1751
			WATTS	674	691	703	717	733	743	758	754	734	701
			BHP	0.72	0.74	0.75	0.77	0.79	0.80	0.81	0.81	0.79	0.75
	High	Black	CFM	2480	2432	2375	2322	2236	2161	2085	2006	1917	1808
			WATTS	1029	1012	995	975	941	908	869	836	796	751
			BHP	1.10	1.09	1.07	1.05	1.01	0.97	0.93	0.90	0.85	0.81

** Air delivery values are without air filter and are for dry coil (See Wet Coil Pressure Drop table).

[1] Factory–shipped cooling / heat pump heating speed

Note: Deduct field–supplied air filter pressure drop and wet coil pressure drop to obtain external static pressure available for ducting.

Shaded areas indicate speed/static combinations that are not permitted for dehumidification speed.

Table 7 – Filter Pressure Drop Table (IN. W.C.)

FILTER SIZE IN. (MM)	COOLING TONS	STANDARD CFM (SCFM)																
		600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200
600-1400 CFM 12x20x1+12x20x1 (305x508x25+305x508x25)	**2.0, 2.5**	0.03	0.04	0.05	0.06	0.06	0.07	0.07	0.08	0.08	-	-	-	-	-	-	-	-
1200-1800CFM 16x24x1+14x24x1 (406x610x25+356x610x25)	**3.0, 3.5, 4.0**	-	-	-	-	0.04	0.05	0.06	0.07	0.08	0.09	0.09	0.10	0.11	0.12	0.12	-	-
1500-2200CFM 16x24x1+18x24x1 (406x610x25+457x610x25)	**5.0**	-	-	-	-	-	-	-	-	-	0.04	0.06	0.08	0.10	0.11	0.13	0.14	0.15

Table 8 – Wet Coil Pressure Drop (IN. W.C.)

UNIT SIZE	STANDARD CFM (SCFM)																
	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200
24	0.03	0.04	0.04	0.05	0.06												
30				0.05	0.06	0.07	0.08	0.11									
36				0.06	0.06	0.09	0.10	0.11	0.14								
42					0.05	0.05	0.06	0.07	0.08	0.08	0.09	0.09	0.11				
48							0.04	0.06	0.09	0.10	0.10	0.11	0.12	0.13	0.14		
60										0.06	0.07	0.01	0.08	0.09	0.10	0.12	0.13

Table 9 – Economizer with 1-in. Filter Pressure Drop (IN. W.C.)

FILTER SIZE IN. (MM)	COOLING TONS	STANDARD CFM (SCFM)																
		600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200
600-1400 CFM 12x20x1+12x20x1 (305x508x25+305x508x25)	**2.0, 2.5**	-	-	0.08	0.09	0.10	0.11	0.11	0.13	0.14	-	-	-	-	-	-	-	-
1200-1800CFM 16x24x1+14x24x1 (406x610x25+356x610x25)	**3.0, 3.5, 4.0**	-	-	-	-	-	0.09	0.09	0.10	0.12	0.13	0.15	0.17	0.17	0.19	0.21	-	-
1500-2200CFM 16x24x1+18x24x1 (406x610x25+457x610x25)	**5.0**	-	-	-	-	-	-	-	-	-	0.15	0.17	0.18	0.20	0.21	0.22	0.23	0.23

Table 10 – Electric Heat Pressure Drop Table (in. W.C.)
Small Cabinet: 24-30

STATIC	STANDARD CFM (SCFM)											
	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600
5kw	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.02	0.04	0.06	0.07
7.5 kw	0.00	0.00	0.00	0.00	0.00	0.00	0.02	0.03	0.05	0.07	0.08	0.09
10 kw	0.00	0.00	0.00	0.00	0.00	0.02	0.04	0.06	0.07	0.09	0.10	0.11
15 kw	0.00	0.00	0.00	0.02	0.04	0.06	0.08	0.10	0.12	0.14	0.16	0.18
20 kw	0.00	0.00	0.02	0.04	0.06	0.08	0.09	0.11	0.13	0.15	0.17	0.19

Electric Heat Pressure Drop Table (in. W.C.)
Large Cabinet 36-60

STATIC	STANDARD CFM (SCFM)														
	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500
5kw	0.00	0.00	0.00	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.11	0.12
7.5 kw	0.00	0.00	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.13
10 kw	0.00	0.00	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.13
15 kw	0.00	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.15
20 kw	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.16

MAINTENANCE

To ensure continuing high performance, and to minimize the possibility of premature equipment failure, periodic maintenance must be performed on this equipment. This heat pump unit should be inspected at least once each year by a qualified service person. To troubleshoot unit, refer to Table 11.

NOTE: TO EQUIPMENT OWNER: Consult your local dealer about the availability of a maintenance contract.

⚠ WARNING

PERSONAL INJURY AND UNIT DAMAGE HAZARD

Failure to follow this warning could result in personal injury or death and unit component damage.

The ability to properly perform maintenance on this equipment requires certain expertise, mechanical skills, tools and equipment. If you do not possess these, do not attempt to perform any maintenance on this equipment, other than those procedures recommended in the Owner's Manual.

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow these warnings could result in personal injury or death:

1. Turn off electrical power to the unit and install a lockout tag before performing any maintenance or service on this unit.
2. Use extreme caution when removing panels and parts.
3. Never place anything combustible either on or in contact with the unit.

⚠ CAUTION

UNIT OPERATION HAZARD

Failure to follow this caution may result in improper operation.

Errors made when reconnecting wires may cause improper and dangerous operation. Label all wires prior to disconnecting when servicing.

The minimum maintenance requirements for this equipment are as follows:

1. Inspect air filter(s) each month. Clean or replace when necessary.
2. Inspect indoor coil, drain pan, and condensate drain each cooling season for cleanliness. Clean when necessary.
3. Inspect blower motor and wheel for cleanliness each cooling season. Clean when necessary.
4. Check electrical connections for tightness and controls for proper operation each cooling season. Service when necessary.

Step 1 — Air Filter

IMPORTANT: Never operate the unit without a suitable air filter in the return-air duct system. Always replace the filter with the same dimensional size and type as originally installed. See Table 1 for recommended filter sizes.

Inspect air filter(s) at least once each month and replace (throwaway-type) or clean (cleanable-type) at least twice during each cooling season and twice during the heating season, or whenever the filter becomes clogged with dust and lint.

Indoor Blower and Motor

NOTE: All motors are pre-lubricated. Do not attempt to lubricate these motors.

NOTE: 460 volt units have a stepdown autotransformer that supplies approximately 230 volts to a nominal 230 volt indoor blower motor.

For longer life, operating economy, and continuing efficiency, clean accumulated dirt and grease from the blower wheel and motor annually.

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Disconnect and tag electrical power to the unit before cleaning the blower motor and wheel.

To clean the blower motor and wheel:

1. Remove and disassemble blower assembly as follows:
   a. Remove blower access panel (see Fig 22).
   b. Disconnect 5 pin plug and 4 pin plug from indoor blower motor. Remove capacitor if required.
   c. On all units remove blower assembly from unit. Remove screws securing blower to blower partition and slide assembly out. Be careful not to tear insulation in blower compartment.
   d. Ensure proper reassembly by marking blower wheel and motor in relation to blower housing before disassembly.
   e. Loosen setscrew(s) that secures wheel to motor shaft, remove screws that secure motor mount brackets to housing, and slide motor and motor mount out of housing.
2. Remove and clean blower wheel as follows:
   a. Ensure proper reassembly by marking wheel orientation.
   b. Lift wheel from housing. When handling and/or cleaning blower wheel, be sure not to disturb balance weights (clips) on blower wheel vanes.
   c. Remove caked-on dirt from wheel and housing with a brush. Remove lint and/or dirt accumulations from wheel and housing with vacuum cleaner, using soft brush attachment. Remove grease and oil with mild solvent.
   d. Reassemble wheel into housing.
   e. Reassemble motor into housing. Be sure setscrews are tightened on motor shaft flats and not on round part of shaft. Reinstall blower into unit. Reinstall capacitor.
   f. Connect 5 pin plug and 4 pin plug to indoor blower motor.
   g. Reinstall blower access panel (see Fig. 21).
3. Restore electrical power to unit. Start unit and check for proper blower rotation and motor speeds during cooling cycles.

SUPERHEAT CHARGING TABLE
(SUPERHEAT °F (°C) AT COMPRESSOR SUCTION SERVICE PORT)

OUTDOOR TEMP °F (°C)	EVAPORATOR ENTERING AIR °F (°C) WB													
	50 (10)	52 (11)	54 (12)	56 (13)	58 (14)	60 (16)	62 (17)	64 (18)	66 (19)	68 (20)	70 (21)	72 (22)	74 (23)	76 (24)
55 (12.7)	9 (5.0)	12 (6.7)	14 (7.8)	17 (9.4)	20 (11)	23 (13)	26 (14)	29 (16)	32 (18)	35 (19)	37 (21)	40 (22)	42 (23)	45 (25)
60 (15.6)	7 (3.9)	10 (5.6)	12 (6.7)	15 (8.3)	18 (10)	21 (12)	24 (13)	27 (15)	30 (17)	33 (18)	35 (19)	38 (21)	40 (22)	43 (24)
65 (18.3)	–	6 (3.3)	10 (5.6)	13 (7.2)	16 (8.9)	19 (11)	21 (12)	24 (13)	27 (15)	30 (17)	33 (18)	36 (20)	38 (21)	41 (23)
70 (21.1)	–	–	7 (3.9)	10 (5.6)	13 (7.2)	16 (8.9)	19 (11)	21 (12)	24 (13)	27 (15)	30 (17)	33 (18)	36 (20)	39 (22)
75 (23.9)	–	–	–	6 (3.3)	9 (5.0)	12 (6.7)	15 (8.3)	18 (10)	21 (12)	24 (13)	28 (16)	31 (17)	34 (19)	37 (21)
80 (26.7)	–	–	–	–	5 (2.8)	8 (4.4)	12 (6.7)	15 (8.3)	18 (10)	21 (12)	25 (14)	28 (16)	31 (17)	35 (19)
85 (29.4)	–	–	–	–	–	–	8 (4.4)	11 (6.1)	15 (8.3)	19 (11)	22 (12)	26 (14)	30 (17)	33 (18)
90 (32.2)	–	–	–	–	–	–	5 (2.8)	9 (5.0)	13 (7.2)	16 (8.9)	20 (11)	24 (13)	27 (15)	31 (17)
95 (35.0)	–	–	–	–	–	–	–	6 (3.3)	10 (5.6)	14 (7.8)	18 (10)	22 (12)	25 (14)	29 (16)
100 (37.7)	–	–	–	–	–	–	–	–	8 (4.4)	12 (6.7)	15 (8.3)	20 (11)	23 (13)	27 (15)
105 (40.6)	–	–	–	–	–	–	–	–	5 (2.8)	9 (5.0)	13 (7.2)	17 (9.4)	22 (12)	26 (14)
110 (43.3)	–	–	–	–	–	–	–	–	–	6 (3.3)	11 (6.1)	15 (8.3)	20 (11)	25 (14)
115 (46.1)	–	–	–	–	–	–	–	–	–	–	8 (4.4)	14 (7.8)	18 (10)	23 (13)

REQUIRED SUCTION TUBE TEMPERATURE °F (°C)
(MEASURED AT COMPRESSOR SUCTION SERVICE PORT)

SUPERHEAT TEMP °F (°C)	SUCTION PRESSURE AT SUCTION SERVICE PORT PSIG (kPa)								
	107 (738)	111 (766)	116 (800)	120 (828)	125 (862)	130 (897)	135 (931)	140 (966)	145 (1000)
0 (0)	35 (1.7)	37 (2.8)	39 (3.9)	41 (5.0)	43 (6.1)	45 (7.2)	47 (8.3)	49 (9.4)	51 (11)
2 (1.1)	37 (2.8)	39 (3.9)	41 (5.0)	43 (6.1)	45 (7.2)	47 (8.3)	49 (9.4)	51 (11)	53 (12)
4 (2.2)	39 (3.9)	41 (5.0)	43 (6.1)	45 (7.2)	47 (8.3)	49 (9.4)	51 (11)	53 (12)	55 (13)
6 (3.3)	41 (5.0)	43 (6.1)	45 (7.2)	47 (8.3)	49 (9.4)	51 (11)	53 (12)	55 (13)	57 (14)
8 (4.4)	43 (6.1)	45 (7.2)	47 (8.3)	49 (9.4)	51 (11)	53 (12)	55 (13)	57 (14)	59 (15)
10 (5.6)	45 (7.2)	47 (8.3)	49 (9.4)	51 (11)	53 (12)	55 (13)	57 (14)	59 (15)	61 (16)
12 (6.7)	47 (8.3)	49 (9.4)	51 (11)	53 (12)	55 (13)	57 (14)	59 (15)	61 (16)	63 (17)
14 (7.8)	49 (9.4)	51 (11)	53 (12)	55 (13)	57 (14)	59 (15)	61 (16)	63 (17)	65 (18)
16 (8.9)	51 (11)	53 (12)	55 (13)	57 (14)	59 (15)	61 (16)	63 (17)	65 (18)	67 (19)
18 (10.0)	53 (12)	55 (13)	57 (14)	59 (15)	61 (16)	63 (17)	65 (18)	67 (19)	69 (21)
20 (11.1)	55 (13)	57 (14)	59 (15)	61 (16)	63 (17)	65 (18)	67 (19)	69 (21)	71 (22)
22 (12.2)	57 (14)	59 (15)	61 (16)	63 (17)	65 (18)	67 (19)	69 (21)	71 (22)	73 (23)
24 (13.3)	59 (15)	61 (16)	63 (17)	65 (18)	67 (19)	69 (21)	71 (22)	73 (23)	75 (24)
26 (14.4)	61 (16)	63 (17)	65 (18)	67 (19)	69 (21)	71 (22)	73 (23)	75 (24)	77 (25)
28 (15.6)	63 (17)	65 (18)	67 (19)	69 (21)	71 (22)	73 (23)	75 (24)	77 (25)	79 (26)
30 (16.7)	65 (18)	67 (19)	69 (21)	71 (22)	73 (23)	75 (24)	77 (25)	79 (26)	81 (27)
32 (17.8)	67 (19)	69 (21)	71 (22)	73 (23)	75 (24)	77 (25)	79 (26)	81 (27)	83 (28)
34 (18.9)	69 (21)	71 (22)	73 (23)	75 (24)	79 (26)	79 (26)	81 (27)	83 (28)	85 (29)
36 (20.0)	71 (22)	73 (23)	75 (24)	81 (27)	81 (27)	81 (27)	83 (28)	85 (29)	87 (31)
38 (21.1)	73 (23)	75 (24)	83 (28)	83 (28)	83 (28)	83 (28)	85 (29)	87 (31)	89 (32)
40 (22.2)	75 (24)	85 (29)	85 (29)	85 (29)	85 (29)	85 (29)	87 (31)	89 (32)	91 (33)

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COOLING ONLY CHARGING PROCEDURE

1. Operate unit a minimum of 10 minutes before checking charge.
2. Measure suction pressure by attaching an accurate gauge to compressor suction side service port.
3. Measure suction side temperature by attaching an accurate thermisitor type or electronic thermometer to suction line about 10 inches from compressor.
4. Measure outdoor air dry-bulb temperature with thermometer.
5. Measure indoor air (return air) wet-bulb temperature with a sling psychrometer or electronic equivalent.
6. Using Superheat Charging Table find outdoor temperature and indoor air wet-bulb temperature. At this intersection note superheat. Where a dash (--) appears on table do not attempt to charge unit under these conditions or refrigerant slugging may occur. In this situation refrigerant must be evacuated and weighed in. See rating plate for charge quantity.
7. Refer to Required Suction Tube Temp. table. Find superheat temperature located in step 6 and suction pressure. At this intersection note suction line temperature.
8. If unit has a higher suction line temperature than charted temperature, add refrigerant until charted temperature is reached.
9. If unit has a lower suction line temperature than charted temperature, reclaim refrigerant until charted temperature is reached.
10. If outdoor air temperature or pressure at suction port changes, charge to new suction line temperature indicated on chart.

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50VT--C

Superheat charging table is derived from optimum performance point. (95°F [35°C] outdoor ambient and (80°F [27°C] dry bulb; 67°F [19°C] wet bulb indoor condition.) Where a dash(– –) appears do not attempt to check charge or charge unit under these conditions using the superheat method. (Weigh in method should be used.)

A150625

Required Subcooling °F(°C)

Model Size	Outdoor Ambient Temperature °F(°C)				
	75 (24)	85 (29)	95 (35)	105 (41)	115 (46)
024	15(8.4)	15(8.3)	15(8.3)	15(8.1)	15(8.4)
030	15(8.3)	15(8.6)	16(8.7)	15(8.6)	15(8.3)
036	15(8.3)	15(8.4)	16(8.7)	16(8.8)	16(8.8)
042	19(10.7)	20(10.9)	20(10.9)	20(11.2)	21(11.4)
060	11(6.3)	11(6)	10(5.6)	10(5.7)	10(5.4)

Charging Procedure

1- Measure Discharge line pressure by attaching a gauge to the service port.

2- Measure the Liquid line temperature by attaching a temperature sensing device to it.

3- Insulate the temperature sensing device so that the Outdoor Ambient doesn't affect the reading.

4- Refer to the required Subcooling in the table based on the model size and the Outdoor Ambient temperature.

5- Interpolate if the Outdoor ambient temperature lies in between the table values.

6- Find the Pressure Value in the table corresponding to the the measured Pressure of the Compressor Discharge line.

7- Read across from the Pressure reading to obtain the Liquid line temperature for a required Subcooling

8- Add Charge if the measured temperature is higher than the table value.

9 - Remove charge if the measured temperature is lower than the table value.

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Required Liquid Line Temperature for a Specific Subcooling (R-410A)

Pressure (psig)	Required Subcooling (°F)				
	5	10	15	20	25
189	61	56	51	46	41
196	63	58	53	48	43
203	66	61	56	51	46
210	68	63	58	53	48
217	70	65	60	55	50
224	72	67	62	57	52
231	74	69	64	59	54
238	76	71	66	61	56
245	77	72	67	62	57
252	79	74	69	64	59
260	81	76	71	66	61
268	83	78	73	68	63
276	85	80	75	70	65
284	87	82	77	72	67
292	89	84	79	74	69
300	91	86	81	76	71
309	93	88	83	78	73
318	95	90	85	80	75
327	97	92	87	82	77
336	99	94	89	84	79
345	101	96	91	86	81
354	103	98	93	88	83
364	105	100	95	90	85
374	107	102	97	92	87
384	108	103	98	93	88
394	110	105	100	95	90
404	112	107	102	97	92
414	114	109	104	99	94
424	116	111	106	101	96
434	118	113	108	103	98
444	119	114	109	104	99
454	121	116	111	106	101
464	123	118	113	108	103
474	124	119	114	109	104
484	126	121	116	111	106
494	127	122	117	112	107
504	129	124	119	114	109
514	131	126	121	116	111
524	132	127	122	117	112
534	134	129	124	119	114

Pressure (kPa)	Required Subcooling (°C)				
	3	6	8	11	14
1303	16	13	11	8	5
1351	17	15	12	9	6
1399	19	16	13	10	8
1448	20	17	14	11	9
1496	21	18	15	13	10
1544	22	19	16	14	11
1593	23	20	18	15	12
1641	24	21	19	16	13
1689	25	22	20	17	14
1737	26	23	21	18	15
1792	27	25	22	19	16
1848	29	26	23	20	17
1903	30	27	24	21	19
1958	31	28	25	22	20
2013	32	29	26	23	21
2068	33	30	27	24	22
2130	34	31	28	26	23
2192	35	32	29	27	24
2254	36	33	31	28	25
2316	37	34	32	29	26
2378	38	35	33	30	27
2440	39	36	34	31	28
2509	40	38	35	32	29
2578	41	39	36	33	30
2647	42	40	37	34	31
2716	44	41	38	35	32
2785	45	42	39	36	33
2854	46	43	40	37	34
2923	47	44	41	38	35
2992	48	45	42	39	36
3061	48	46	43	40	37
3130	49	47	44	41	38
3199	50	48	45	42	39
3268	51	48	46	43	40
3337	52	49	47	44	41
3406	53	50	47	45	42
3475	54	51	48	46	43
3544	55	52	49	46	44
3612	56	53	50	47	45
3681	56	54	51	48	45

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To properly check or adjust charge, conditions must be favorable for subcooling charging. Favorable conditions exist when the outdoor temperature is between 75°F to 115°F (24°C and 46°C), and the indoor temperature is between 70°F and 80°F (21°C and 27°C). Follow the procedure above.

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Fig. 18 - Cooling Charging Table-Subcooling

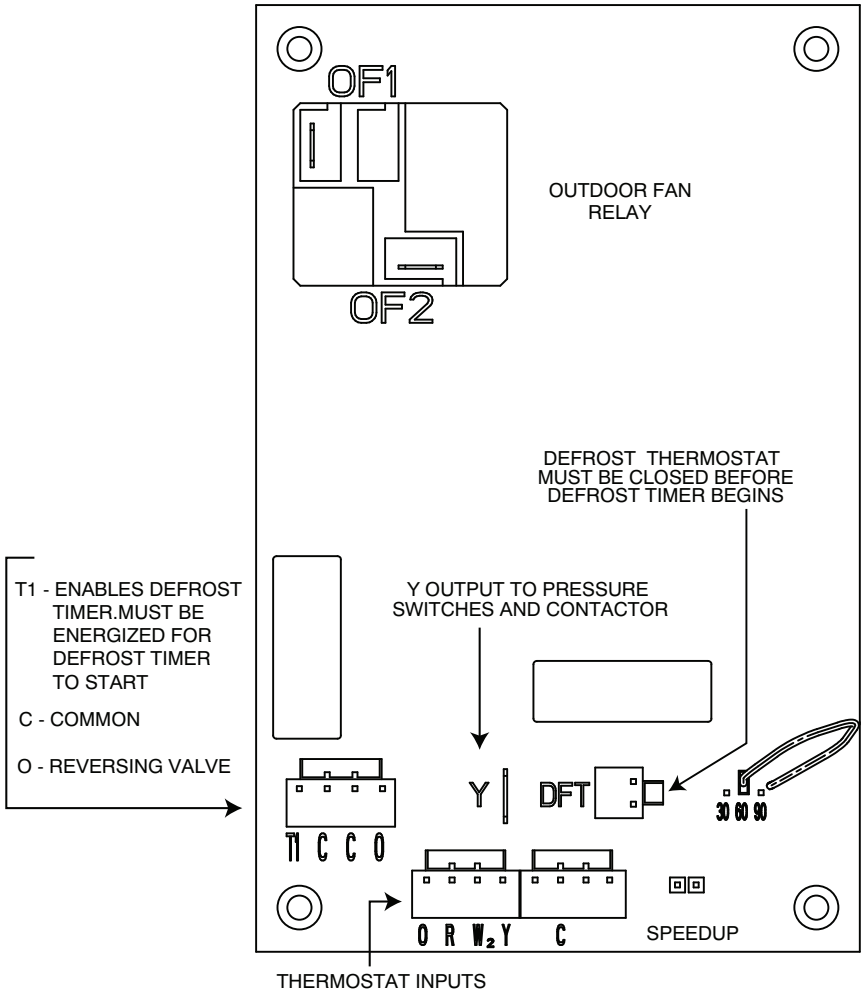

Fig. 19 - Defrost Control

Step 2 — Outdoor Coil, Indoor Coil, and Condensate Drain Pan

Inspect the condenser coil, evaporator coil, and condensate drain pan at least once each year.

The coils are easily cleaned when dry; therefore, inspect and clean the coils either before or after each cooling season. Remove all obstructions, including weeds and shrubs, that interfere with the airflow through the condenser coil.

Straighten bent fins with a fin comb. If coated with dirt or lint, clean the coils with a vacuum cleaner, using the soft brush attachment. Be careful not to bend the fins. If coated with oil or grease, clean the coils with a mild detergent-and-water solution. Rinse coils with clear water, using a garden hose. Be careful not to splash water on motors, insulation, wiring, or air filter(s). For best results, spray condenser coil fins from inside to outside the unit. On units with an outer and inner condenser coil, be sure to clean between the coils. Be sure to flush all dirt and debris from the unit base.

Inspect the drain pan and condensate drain line when inspecting the coils. Clean the drain pan and condensate drain by removing all foreign matter from the pan. Flush the pan and drain trough with clear water. Do not splash water on the insulation, motor, wiring, or air filter(s). If the drain tube is restricted, clear it with a plumbers snake or similar probe device.

Step 3 — Outdoor Fan

Keep the condenser fan free from all obstructions to ensure proper cooling operation. Never place articles on top of the unit. Damage to unit may result.

1. Remove 6 screws holding outdoor grille and motor to top cover.
2. Turn motor/grille assembly upside down on top cover to expose fan blade.
3. Inspect the fan blades for cracks or bends.
4. If fan needs to be removed, loosen setscrew and slide fan off motor shaft.
5. When replacing fan blade, position blade back to same position as before.
6. Ensure that setscrew engages the flat area on the motor shaft when tightening.
7. Replace grille.

Step 4 — Electrical Controls and Wiring

Inspect and check the electrical controls and wiring annually. Be sure to turn off the electrical power to the unit.

Remove access panels (see Fig 22) to locate all the electrical controls and wiring. Check all electrical connections for tightness. Tighten all screw connections. If any discolored or burned connections are noticed, disassemble the connection, clean all the parts, restrip the wire end and reassemble the connection properly and securely.

After inspecting the electrical controls and wiring, replace all the panels. Start the unit, and observe at least one complete cooling cycle to ensure proper operation. If discrepancies are observed in operating cycle, or if a suspected malfunction has occurred, check each electrical component with the proper electrical instrumentation. Refer to the unit wiring label when making these checkouts.

Step 5 — Refrigerant Circuit

Inspect all refrigerant tubing connections.

If low performance is suspected, leak-test all refrigerant tubing using an electronic leak detector, or liquid-soap solution. If a refrigerant leak is detected, refer to Check for Refrigerant Leaks section.

If no refrigerant leaks are found and low performance is suspected, refer to Checking and Adjusting Refrigerant Charge section.

Step 6 — Indoor Airflow

The heating and/or cooling airflow does not require checking unless improper performance is suspected. If a problem exists, be sure that all supply-air and return-air grilles are open and free from obstructions, and that the air filter is clean. When necessary, refer to Indoor Airflow and Airflow Adjustments section to check the system airflow.

Step 7 — Metering Devices-TXV & Piston

This unit uses 2 types of metering devices. The outdoor metering device is a fixed orifice and is contained in the brass hex-body in each liquid line feeding the outdoor coils. The indoor metering device is a TXV type device.

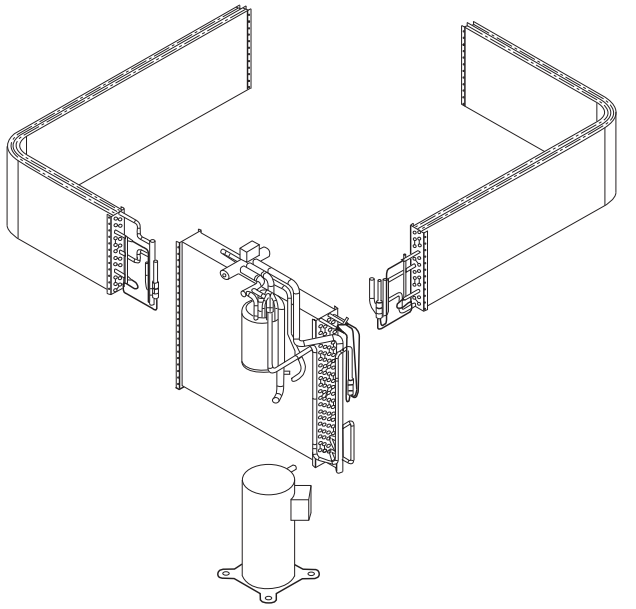

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Fig. 20 - Refrigerant Circuit

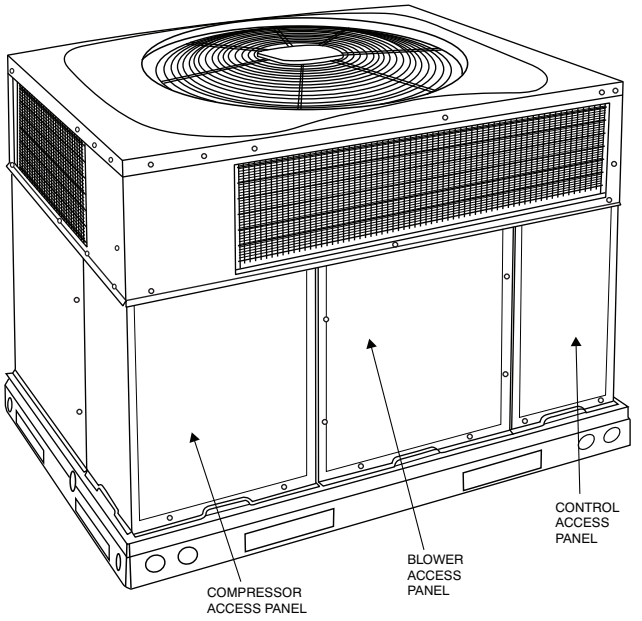

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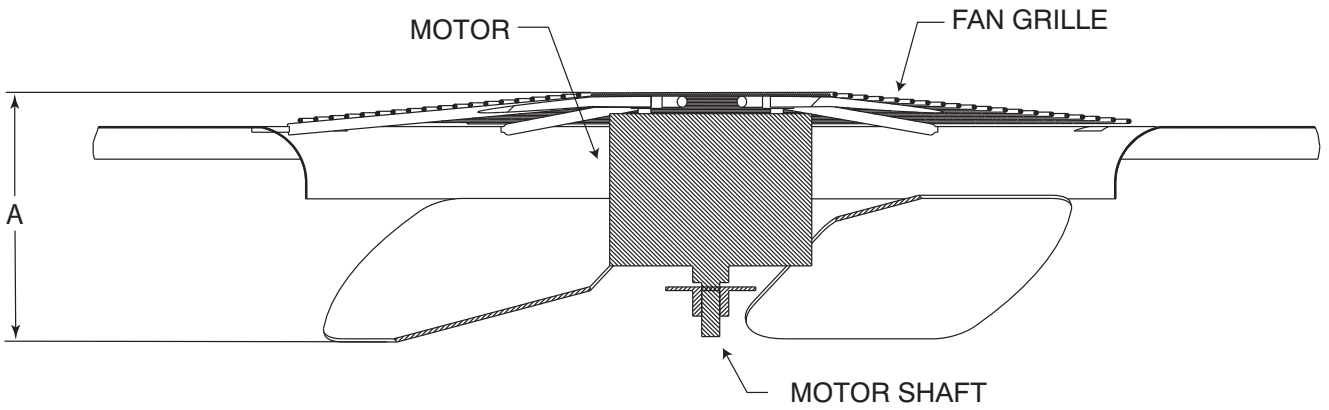
Fig. 21 - Unit Access Panels

Step 8 — Pressure Switches

Pressure switches are protective devices wired into control circuit (low voltage). They shut off compressor if abnormally high or low pressures are present in the refrigeration circuit. These pressure switches are specifically designed to operate with Puron (R-410A) systems. R-22 pressure switches must not be used as replacements for the Puron (R-410A) system.



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MAX DISTANCE BETWEEN TOP OF FAN GRILLE AND BOTTOM OF FAN BLADE

SIZE	"A"	
	IN.	MM
24	9.0	228
30	7.1	180
36	7.6	193
42	7.6	193
48	7.6	193
60	7.6	193

Fig. 22 - Fan Blade Position

Step 9 — Loss of Charge Switch

This switch is located on the liquid line and protects against low suction pressures caused by such events as loss of charge, low airflow across indoor coil, dirty filters, etc. It opens on a pressure drop at about 20 psig. If system pressure is above this, switch should be closed. To check switch:

1. Turn off all power to unit.
2. Disconnect leads on switch.
3. Apply ohm meter leads across switch. You should have continuity on a good switch.

NOTE: Because these switches are attached to refrigeration system under pressure, it is not advisable to remove this device for troubleshooting unless you are reasonably certain that a problem exists. If switch must be removed, remove and recover all system charge so that pressure gauges read 0 psig. Never open system without breaking vacuum with dry nitrogen.

Step 10 — High-Pressure Switch

The high-pressure switch is located in the discharge line and protects against excessive condenser coil pressure. It opens at 650 psig.

High pressure may be caused by a dirty outdoor coil, failed fan motor, or outdoor air recirculation.

To check switch:

1. Turn off all power to unit.
2. Disconnect leads on switch.
3. Apply ohm meter leads across switch. You should have continuity on a good switch.

Step 11 — Copeland Scroll Compressor (Puron Refrigerant)

The compressor used in this product is specifically designed to operate with Puron (R-410A) refrigerant and cannot be interchanged.

⚠ WARNING

EXPLOSION HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

Wear safety glasses and gloves when handling refrigerants. Keep torches and other ignition sources away from refrigerant and oils.

The scroll compressor pumps refrigerant throughout the system by the interaction of a stationary and an orbiting scroll. The scroll compressor has no dynamic suction or discharge valves, and it is more tolerant of stresses caused by debris, liquid slugging, and flooded starts. The compressor is equipped with an internal pressure relief port. The pressure relief port is a safety device, designed to protect against extreme high pressure. The relief port has an operating range between 550 and 625 psig differential pressure.

Step 12 — Refrigerant System

This step covers the refrigerant system including the compressor oil needed, servicing systems on roofs containing synthetic materials, the filter drier and refrigerant charging.

Refrigerant

⚠ WARNING

PROPERTY HAZARD, PERSONAL INJURY OR ENVIRONMENTAL HAZARD

Failure to follow this warning could result in property damage or personal injury or death.

This system uses Puron (R-410A) refrigerant which has higher operating pressures than R-22 and other refrigerants. No other refrigerant may be used in this system. Gauge set, hoses, and recovery system must be designed to handle Puron. If you are unsure consult the equipment manufacturer.

This system uses Puron (R-410A) refrigerant which has higher operating pressures than R-22 and other refrigerants. No other refrigerant may be used in this system. Gage set, hoses, and recovery system must be designed to handle Puron. If you are unsure, consult the equipment manufacturer. Failure to use Puron compatible servicing equipment or replacement components may result in property damage or injury.

Compressor Oil

The Copeland scroll compressor uses 3MAF POE oil. If additional oil is needed, use Uniqema RL32-3MAF. If this oil is not available, use Copeland Ultra 32 CC or Mobil Arctic EAL22 CC. This oil is extremely hygroscopic, meaning it absorbs water readily. POE oils can absorb 15 times as much water as other oils designed to HCFC and CFC refrigerants. Take all necessary precautions to avoid exposure of the oil to the atmosphere.

Servicing Systems on Roofs with Synthetic Materials

POE (polyolester) compressor lubricants are known to cause long term damage to some synthetic roofing materials. Exposure, even if immediately cleaned up, may cause embrittlement (leading to cracking) to occur in one year or more. When performing any service that may risk exposure of compressor oil to the roof, take appropriate precautions to protect roofing. Procedures which risk oil leakage include, but are not limited to, compressor replacement, repairing refrigerant leaks, replacing refrigerant components such as filter drier, pressure switch, metering device, coil, accumulator, or reversing valve.

Synthetic Roof Precautionary Procedure

1. Cover extended roof working area with an impermeable polyethylene (plastic) drip cloth or tarp. Cover an approximate 10x10 ft (3x3 m) area.
2. Cover area in front of the unit service panel with a terry cloth shop towel to absorb lubricant spills and prevent run-offs, and protect drop cloth from tears caused by tools or components.
3. Place terry cloth shop towel inside unit immediately under component(s) to be serviced and prevent lubricant run-offs through the louvered openings in the unit base.
4. Perform required service.
5. Remove and dispose of any oil contaminated material per local codes.

Liquid Line Filter Drier

The biflow filter drier is specifically designed to operate with Puron. Use only factory-authorized components. Filter drier must be replaced whenever the refrigerant system is opened. When removing a filter drier, use a tubing cutter to cut the drier from the system. Do not unsweat a filter drier from the system. Heat from unsweating will release moisture and contaminants from drier into system.

Puron (R-410A) Refrigerant Charging

Refer to unit information plate and charging chart. Some R-410A refrigerant cylinders contain a dip tube to allow liquid refrigerant to flow from cylinder in upright position. For cylinders equipped with a dip tube, charge Puron units with cylinder in upright position and a commercial metering device in manifold hose. Charge refrigerant into suction-line.

Step 13 — System Information

Loss of Charge Switch

The loss of charge switch is a protective device wired into control circuit (low voltage). It shuts off the compressor if abnormally low pressures are present in the refrigeration circuit.

NOTE: Because these switches are attached to refrigeration system under pressure, it is not advisable to remove this device for troubleshooting unless you are reasonably certain that a problem exists. If switch must be removed, remove and recover all system charge so that pressure gauges read 0 psig. Never open system without breaking vacuum with dry nitrogen.

Check Defrost Thermostat

The defrost thermostat is usually located on the lowest liquid leaving circuit of the left condenser coil (see Fig. 23). The thermostat closes at 32°F (0°C) and opens at 65°F (18°C).

The defrost thermostat signals heat pump that conditions are right for defrost or that conditions have changed to terminate defrost. It is a thermally actuated switch clamped to outdoor coil to sense its temperature. Normal temperature range is closed at 32° ± 3°F (0 ± 1.7°C) and open at 65° ± 5°F (18 ± 2.8°C).

NOTE: The defrost thermostat must be located on the liquid side of the outdoor coil on the bottom circuit and as close to the coil as possible. The factor location is on the left/back coil.

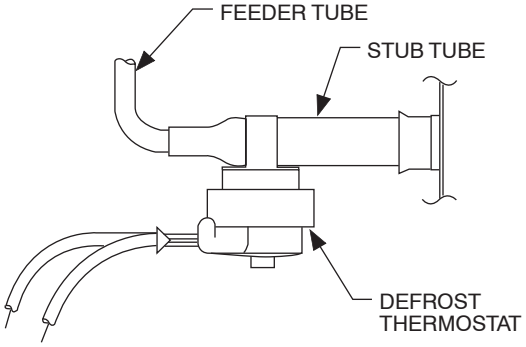

Fig. 23 - Defrost Thermostat

TROUBLESHOOTING

Refer to the Cooling and Heating Troubleshooting Chart (Table 11) for troubleshooting information.

START-UP CHECKLIST

Use the Start-Up Checklist.

PURON® (R-410A) QUICK REFERENCE GUIDE

- Puron refrigerant operates at 50-70 percent higher pressures than R-22. Be sure that servicing equipment and replacement components are designed to operate with Puron
- Puron refrigerant cylinders are rose colored.
- Recovery cylinder service pressure rating must be 400 psig, DOT 4BA400 or DOT BW400.
- Puron systems should be charged with liquid refrigerant. Use a commercial type metering device in the manifold hose when charging into suction line with compressor operating
- Manifold sets should be minimum 700 psig high side and 180 psig low side with 550 psig low-side retard.
- Use hoses with minimum 700 psig service pressure rating.
- Leak detectors should be designed to detect HFC refrigerant.
- Puron, as with other HFCs, is only compatible with POE oils.
- Vacuum pumps will not remove moisture from oil.
- Do not use liquid-line filter driers with rated working pressures less than 600 psig.
- Do not leave Puron suction line filter driers in line longer than 72 hours.
- Do not install a suction-line filter drier in liquid line.
- POE oils absorb moisture rapidly. Do not expose oil to atmosphere.
- POE oils may cause damage to certain plastics and roofing materials.
- Wrap all filter driers and service valves with wet cloth when brazing.
- A factory approved liquid-line filter drier is required on every unit.
- Do NOT use an R-22 TXV.
- Never open system to atmosphere while it is under a vacuum.
- When system must be opened for service, recover refrigerant, evacuate then break vacuum with dry nitrogen and replace filter driers. Evacuate to 500 microns prior to recharging.
- Do not vent Puron into the atmosphere.
- Observe all **warnings**, **cautions**, and **bold** text.
- All indoor coils must be installed with a hard shutoff Puron TXV metering device.

Table 11 – Troubleshooting Chart

SYMPTOM	CAUSE	REMEDY
Compressor and condenser fan will not start.	Power failure	Call power company
	Fuse blown or circuit breaker tripped	Replace fuse or reset circuit breaker
	Defective contactor, transformer, or high-pressure, loss-of-charge or low-pressure switch	Replace component
	Insufficient line voltage	Determine cause and correct
	Incorrect or faulty wiring	Check wiring diagram and rewire correctly
	Thermostat setting too high	Lower thermostat setting below room temperature
Compressor will not start but condenser fan runs	Faulty wiring or loose connections in compressor circuit	Check wiring and repair or replace
	Compressor motor burned out, seized, or internal overload open	Determine cause. Replace compressor.
	Defective run/start capacitor, overload, start relay	Determine cause and replace
	One leg of 3-phase power dead	Replace fuse or reset circuit breaker Determine cause
Three-phase scroll compressor makes excessive noise, and there may be a low pressure differential.	Scroll compressor is rotating in the wrong direction	Correct the direction of rotation by reversing the 3-phase power leads to the unit.
Compressor cycles (other than normally satisfying thermostat).	Refrigerant overcharge or undercharge	Recover refrigerant, evacuate system, and recharge to capacities shown on rating plate
	Defective compressor	Replace and determine cause
	Insufficient line voltage	Determine cause and correct
	Blocked condenser	Determine cause and correct
	Defective run/start capacitor, overload or start relay	Determine cause and replace
	Defective thermostat	Replace thermostat
	Faulty condenser-fan motor or capacitor	Replace
	Restriction in refrigerant system	Locate restriction and remove
Compressor operates continuously	Dirty air filter	Replace filter
	Unit undersized for load	Decrease load or increase unit size
	Thermostat set too low	Reset thermostat
	Low refrigerant charge	Locate leak, repair, and recharge
	Mechanical damage in compressor	Replace compressor
	Air in system	Recover refrigerant, evacuate system, and recharge
	Condenser coil dirty or restricted	Clean coil or remove restriction
Excessive head pressure	Dirty air filter	Replace filter
	Dirty condenser coil	Clean coil
	Refrigerant overcharged	Recover excess refrigerant
	Air in system	Recover refrigerant, evacuate system, and recharge
	Condenser air restricted or air short-cycling	Determine cause and correct
Head pressure too low	Low refrigerant charge	Check for leaks, repair, and recharge.
	Compressor IPR leaking	Replace compressor
	Restriction in liquid tube	Remove restriction
Excessive suction pressure	High heat load	Check for source and eliminate
	Compressor IPR leaking	Replace compressor
	Refrigerant overcharged	Recover excess refrigerant
Suction pressure too low	Dirty air filter	Replace filter
	Low refrigerant charge	Check for leaks, repair and recharge
	Metering device or low side restricted	Remove source of restriction
	Insufficient evaporator airflow	Increase air quantity Check filter–replace if necessary
	Temperature too low in conditioned area	Reset thermostat
	Outdoor ambient below 55°F (12.7°C)	Install low-ambient kit
	Filter drier restricted	Replace filter

START-UP CHECKLIST

(Remove and Store in Job Files)

I. PRELIMINARY INFORMATION

MODEL NO.:_____

SERIAL NO.:_____

DATE:_____

TECHNICIAN:_____

II. PRESTART-UP (Insert check mark in box as each item is completed)

( ) VERIFY THAT ALL PACKING MATERIALS HAVE BEEN REMOVED FROM UNIT

( ) REMOVE ALL SHIPPING HOLD DOWN BOLTS AND BRACKETS PER INSTALLATION INSTRUCTIONS

( ) CHECK ALL ELECTRICAL CONNECTIONS AND TERMINALS FOR TIGHTNESS

( ) CHECK THAT INDOOR (EVAPORATOR) AIR FILTER IS CLEAN AND IN PLACE

( ) VERIFY THAT UNIT INSTALLATION IS LEVEL

( ) CHECK FAN WHEEL, AND PROPELLER FOR LOCATION IN HOUSING/ORIFICE AND SETSCREW TIGHTNESS

III. START-UP

ELECTRICAL

SUPPLY VOLTAGE_____

COMPRESSOR AMPS_____

INDOOR (EVAPORATOR) FAN AMPS_____

TEMPERATURES

OUTDOOR (CONDENSER) AIR TEMPERATURE_____DB

RETURN-AIR TEMPERATURE_____DB_____WB

COOLING SUPPLY AIR_____DB_____WB

HEAT PUMP SUPPLY AIR _____

ELECTRIC HEAT SUPPLY AIR _____

PRESSURES

REFRIGERANT SUCTION_____PSIG, SUCTION LINE TEMP*_____

REFRIGERANT DISCHARGE_____PSIG, LIQUID TEMP†_____

( ) VERIFY REFRIGERANT CHARGE USING CHARGING CHARTS

* Measured at suction inlet to compressor

† Measured at liquid line leaving condenser.

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