



HEATING & COOLING

INDUCED-COMBUSTION

GAS FURNACE

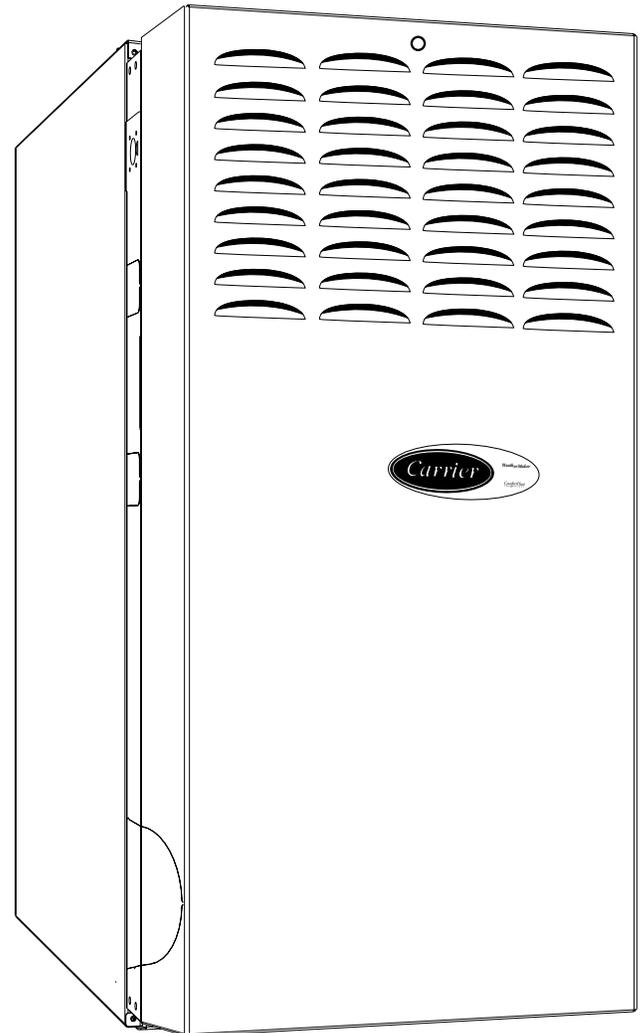
NOTE TO INSTALLER:
THIS MANUAL MUST BE LEFT WITH THE EQUIPMENT USER.

USER: Please read all manuals and retain manuals for future reference.

⚠ WARNING:
Fire or Explosion Hazard. Failure to follow safety warnings exactly could result in serious injury death or property damage.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- **WHAT TO DO IF YOU SMELL GAS**
 - Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Leave the building immediately.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.

⚠ WARNING:
Carbon Monoxide is invisible, odorless, and toxic! Carrier Corporation recommends a carbon monoxide alarm in your home, even if you do not own a gas appliance. Locate the carbon monoxide alarm in the living area of your home and away from gas appliances and doorways to attached garages. Follow the alarm manufacturer's instruction included with the alarm.

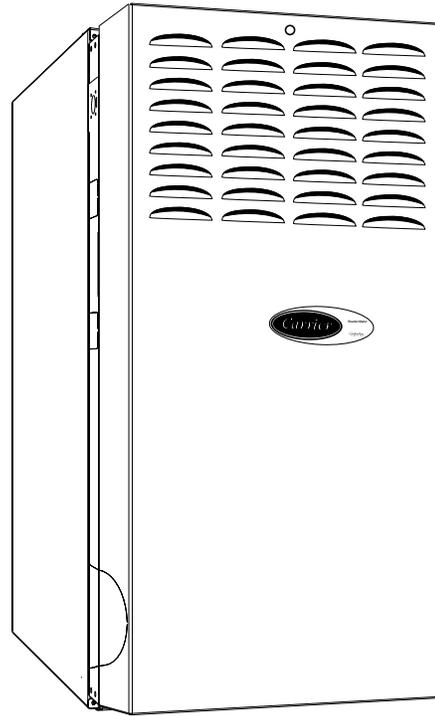


Do not use this furnace if any part has been under water. Immediately call a qualified service technician to inspect the furnace and to replace any part of the control system and gas control which has been under water.

WELCOME TO TODAY'S GENERATION OF COMFORT

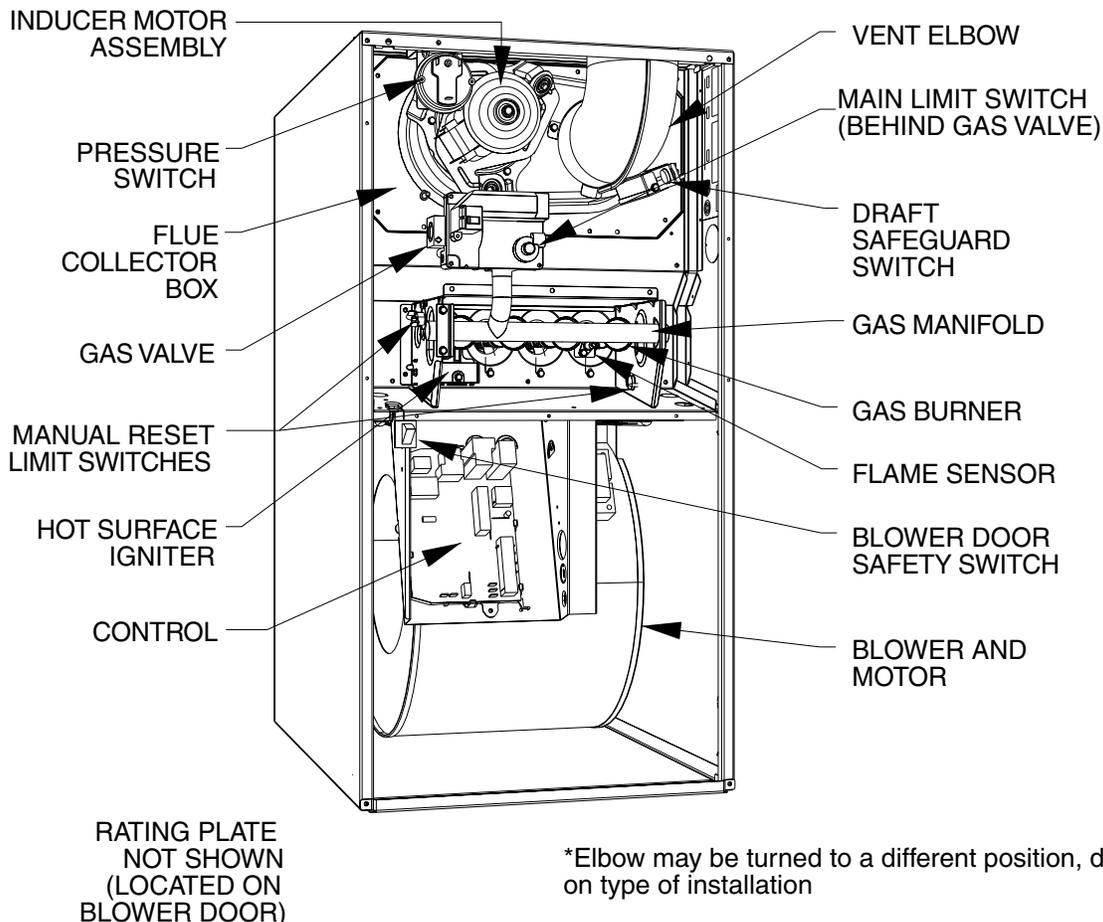
Congratulations! Your new, higher efficiency gas furnace is a sound investment which will reward you and your family with years of warm memories winter after winter.

Not only is your new furnace energy efficient, it is also extremely reliable. Spend just a few minutes with this booklet to learn about the operation of your new furnace—and the small amount of maintenance it takes to keep it operating at peak efficiency. Years went into the development of your new furnace. Take a little time now to assure its most efficient operation for years to come.



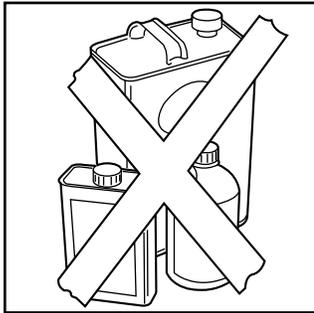
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(Furnace shown in upflow position; may be used in downflow or horizontal orientation or applications)

FURNACE COMPONENTS



IMPORTANT FACTS (DO'S AND DON'TS)

- DO: READ AND UNDERSTAND THIS MANUAL.
- DO: Have your furnace and vent system inspected annually by a qualified service technician.
- DO: Inspect your filter monthly and clean or replace when needed.
- DO: Provide adequate airflow to the furnace or efficient combustion and safe ventilation.
- DO: Keep your furnace free and clear of insulating material. Some materials may be combustible.



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- DO NOT: Enclose your furnace in an airtight room or seal it behind solid doors.
- DO NOT: Keep combustible materials, gasoline, and other flammable liquids or vapors around your furnace.
- DO NOT: Cover your furnace in any manner.
- DO NOT: Store anything (including trash or debris) near your furnace.
- DO NOT: In any way block or restrict airflow around your furnace.
- DO NOT: In any way block or restrict airflow to your supply air and return air grills.
- DO NOT: Use your furnace room as a broom closet or a place to store any kind of chemical or cleaner.
- DO NOT: Contaminate the air used for combustion of your furnace with any kind of chemical or fumes. This could also cause heat exchangers, metal vent systems or components to deteriorate.

NOTE: These chemicals or fumes are present in many products around the home, such as: water softener salts, any type of household cleaning product, any type of laundry product, adhesives, paints, varnishes, paint strippers, waxes and plastics, etc.

During remodeling be sure the combustion air is fresh and uncontaminated. If these compounds are burned in your furnace, the heat exchangers and metal vent system may deteriorate.

- DO NOT: Use your furnace if any part has been underwater. Call a qualified service technician to inspect your furnace.

NOTE: The qualified installer or agency must use only

factory-authorized replacement parts, kits, and accessories when modifying this product.

This furnace contains safety devices which must be manually reset. If the furnace is left unattended for an extended period of time, have it checked periodically for proper operation. This precaution will prevent problems associated with no heat, such as frozen water pipes, etc. See "Before You Request a Service Call" section in this manual.

SAFETY CONSIDERATIONS

Installing and servicing heating equipment can be hazardous due to gas and electrical components. Only trained and qualified personnel should install, repair, or service heating equipment.

Untrained personnel can perform basic maintenance functions such as cleaning or replacing air filters. All other operations must be performed by trained service personnel. Observe safety precautions in this manual, on tags, and on labels attached to the furnace, and other safety precautions that may apply.

Recognize safety information. This is the safety-alert symbol . When you see this symbol on the furnace and in instructions or manuals, be alert to the potential for personal injury.

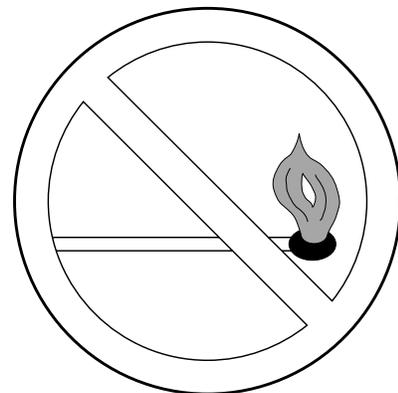
Understand the signal words DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies hazards which **could** result in personal injury or death. CAUTION is used to identify unsafe practices which **would** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability or operation.

STARTING YOUR FURNACE

Your furnace uses an automatic hot surface ignition system to light the burners each time the thermostat signals the furnace to start.

Follow these important safeguards:

- Never attempt to manually light the burners with a match or other source of flame.



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- Read and follow the operating instructions on the furnace, especially the item that reads as follows:

"Wait 5 minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, **STOP!** Follow "B"

in the safety information above on this label. If you don't smell gas, go to the next step."

- If a suspected malfunction occurs with your gas control system, such as the burners do not light when they should, refer to the shutdown procedures on the furnace, or in the next section, to turn off your system, then call your dealer as soon as possible.

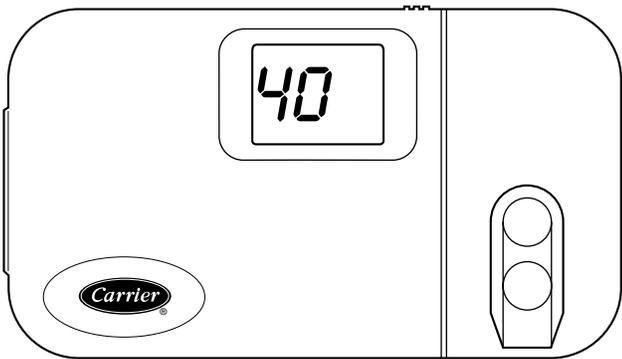
⚠ WARNING

Should overheating occur or the gas valves fail to shut off the gas supply, turn off the manual gas valve (See Fig. 6.) to the furnace BEFORE turning off the electrical supply. A failure to follow this warning could result in a fire or explosion, and personal injury or death.

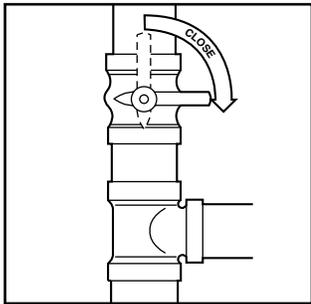
- **Check Air Filter:** Before attempting to start your furnace, be sure the furnace filter is clean and in place. (See the maintenance section of this manual.) Do not run the furnace without a filter in place. Then proceed as follows:

STEPS FOR STARTING YOUR FURNACE

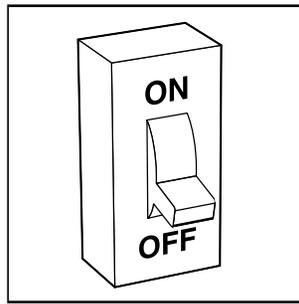
1. Set your room thermostat to the lowest temperature setting. (See Fig. 5.)
2. Close the external manual gas valve. (See Fig. 6.)



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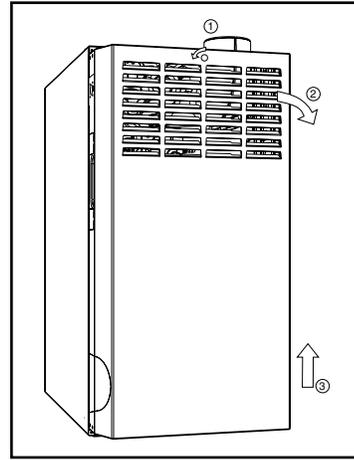
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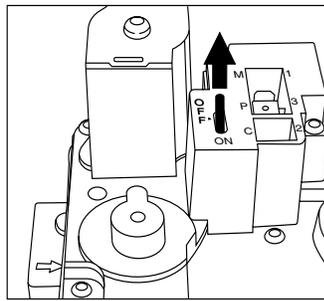
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3. Turn **OFF** electrical supply to the furnace. (See Fig. 7.)
4. **Remove** the outer door by loosening the thumbscrew and pulling the door forward. (See Fig. 8.)
5. Turn the control switch to **OFF** and wait 5 minutes to clear out any gas. (See Fig. 9)
6. After waiting 5 minutes if you still smell gas, **STOP!** Follow the safety information on the cover of this manual. If

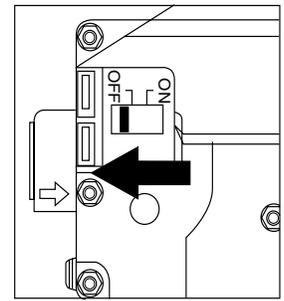
- you do not smell gas, go to the next step.
7. Turn the control switch to **ON** (See Fig. 10.)



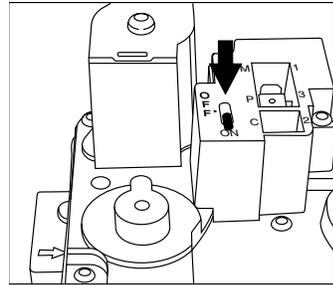
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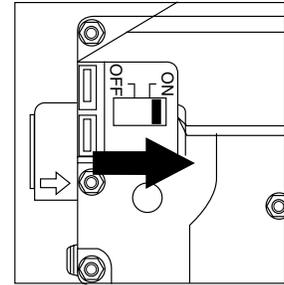
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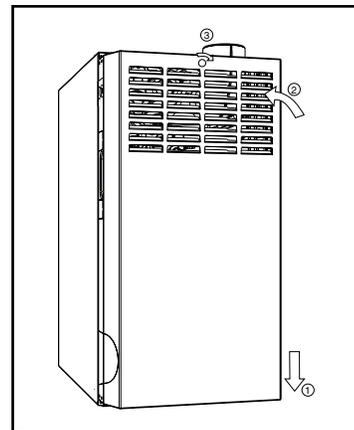
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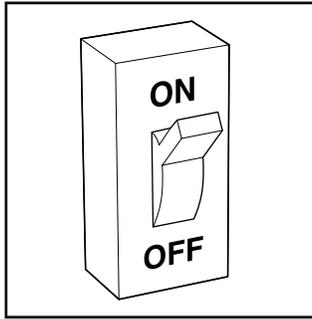
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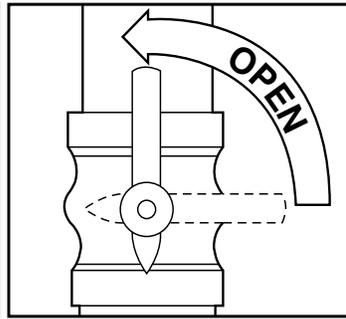
OR



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8. **Replace** the outer door and tighten the thumbscrew. (See Fig. 11.)
9. Turn **ON** the electrical supply to the furnace. (See Fig. 12.)
10. Open the external manual gas valve. (See Fig. 13.)
11. Set the room thermostat to a temperature slightly above the room temperature. This will automatically signal the furnace to start. The inducer motor will start, and the hot surface ignitor will energize. When hot, the ignitor will have an orange glow.
12. After about 32 seconds, the gas valve permits gas to flow to the main burners where it is ignited. Hot flames begin to warm the furnace's heat exchanger. After a time delay of approximately 25-45 sec the furnace blower is switched on.

NOTE: If the main burners fail to ignite, the furnace control system will go through 3 more ignition cycles. Then, if burners fail to ignite, the system will lockout. If lockout occurs, or the blower does not come on—shut down your furnace and call your dealer for service.

13. Set your thermostat to the temperature that satisfies your comfort requirements. **SUGGESTION:** Setting the thermostat back a few degrees—and compensating for the difference with warmer clothing—can make a big difference in your fuel consumption on extremely cold days. The few degrees at the top of your thermostat “comfort level” are the most costly degrees to obtain.

When the room temperature drops below the temperature selected on the thermostat, the furnace will switch on automatically. When the room temperature reaches the setting selected on the thermostat, the furnace will be automatically switched off.

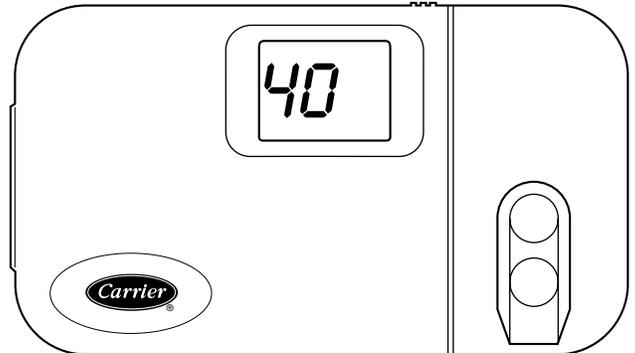
Continuous Fan Operation—Some thermostats have a “FAN” switch with 2 selections: AUTO and ON. When thermostat is set on AUTO, the furnace blower cycles on and off, controlled by the thermostat. In ON position, the furnace blower runs continuously except for a 42-62 sec delay at the “call for heat.” This keeps the temperature level in your home more evenly balanced. It also continuously filters the indoor air.

Comfort Fan™—On all but the 58STA or 58STX, the blower speed can be increased or decreased if desired due to change of seasons, large gatherings in your home, etc. Simple change your “FAN” switch from “on” to “off” (or “auto” depending on your thermostat), and then return to “on.” The blower will switch to the next highest speed. There are at least 3 speeds to choose from. If the blower is running on its highest speed, a request to change will direct the blower to return to its lowest speed.

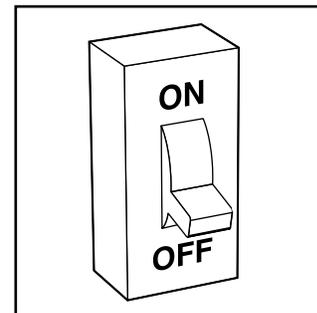
SHUTTING DOWN YOUR FURNACE

Should you ever suspect a malfunction in your furnace, you will need to turn the furnace off. The following procedures must be followed:

1. Set your room thermostat to the lowest temperature setting. (See Fig. 14.)
2. **Close** the external manual gas valve (See Fig. 6 on page 4.)
3. Turn **OFF** electrical power to your furnace. (See Fig. 15.)

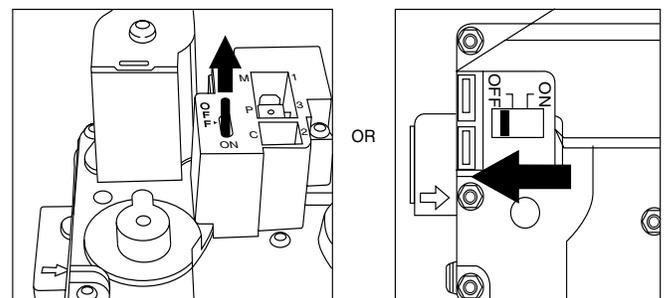


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4. **Remove** the outer door on your furnace. (See Fig. 8.)
5. Turn the switch on the gas valve to the **OFF** position. (See Fig. 16.)
6. **Replace** the outer door. (See Fig. 11.)
7. If the furnace is being shut down because of a malfunction, **call** your dealer as soon as possible.



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PERFORMING ROUTINE MAINTENANCE

With proper maintenance and care, your furnace will operate economically and dependably. Basic maintenance, which can easily be accomplished by someone who follows the directions,

is found on this and the following pages. However, before beginning maintenance, follow these safety precautions:

⚠ WARNING

Turn off electrical power supply to your furnace before removing the access doors to service or perform maintenance. A failure to follow this warning could result in personal injury or death.

⚠ CAUTION

Although special care has been taken to minimize sharp edges, be extremely careful when handling parts or reaching into the furnace.

FILTERING OUT TROUBLE

A dirty filter will cause excessive stress on the furnace, heat exchanger, and blower motor and can cause it to overheat and automatically shut down. The furnace filter should be checked every 4 weeks or so and cleaned or replaced if necessary.

If installed with factory specified disposable media filter, check or replace filter before each heating and cooling season. Replace disposable media filter at least twice a year.

If your furnace filter needs replacing, be sure to use the same size and type of filter that was originally specified.

⚠ CAUTION

Never operate your furnace without a filter in place. Doing so may damage the furnace blower motor. An accumulation of dust and lint on internal parts of your furnace can cause a loss of efficiency.

The air filter for the furnace may be located in a filter cabinet attached to the side or bottom of the furnace. If air filter has been installed in another location, contact your dealer for instructions. To inspect, clean and/or replace the air filter(s), follow these steps:

1. Turn off the electrical supply to the furnace. (See Fig. 7.)
2. Remove filter cabinet door (See Fig. 18 and 19.)
NOTE: It may be necessary to remove 1 thumbscrew.
3. Slide air filter out of filter cabinet. Keep dirty side up (if dirty) to avoid spilling dirt. (See Fig. 20 and 21.)
4. Inspect the filter. If torn, replace it.

NOTE: If a washable filter has been replaced with:

- a) Factory specified disposable media filter – Do not clean. If dirty, replace only with media filter having the same part number and size. Install with airflow direction arrow pointing towards blower.
 - b) Electronic air cleaner (EAC) – Refer to EAC Owner’s Manual for maintenance information.
5. Wash filter (if dirty) in sink, bathtub, or outside with a garden hose. Always use cold tap water. A mild liquid detergent may be used if necessary. Spray water through filter in the opposite direction of airflow. Allow filter to dry.
 6. Reinstall clean air filter
 7. Replace filter cabinet door. (See Fig. 22 and 23.)
 8. Turn on electrical supply to furnace (See Fig 12).

NOTE: If side return ducts are used, 2 filters may be required in some models. The procedure listed above may be used to remove side filters.

FURNACE CAS- ING WIDTH	FILTER QUANTITY AND SIZE**		FILTER TYPE*
	SIDE RETURN	BOTTOM RETURN	
14-1/2	(1) 16 x 25	(1) 14 x 25	1" thick cleanable or 4-5/16" thick media-type
17-1/2	(1) 16 x 25	(1) 16 x 25	1" thick cleanable or 4-5/16" thick media-type
21	(1) 16 x 25	(1) 20 x 25	1" thick cleanable or 4-5/16" thick media-type
24	(1) 16 x 25	(1) 24 x 25	1" thick cleanable or 4-5/16" thick media-type

* Recommended ** Some furnaces may have 2 filters

Filters may be field modified by cutting filter material and support rods (3) in filters. Alternate sizes and additional filters may be ordered from your dealer.

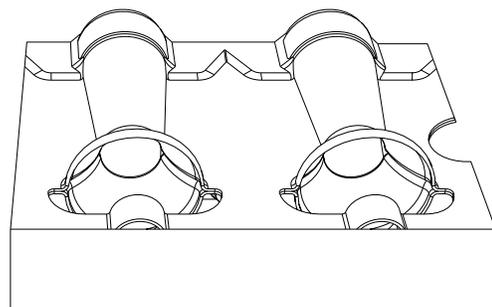
⚠ CAUTION

Use care when cutting support rods in filters to protect against flying pieces and sharp rod ends. Wear safety glasses, gloves, and appropriate protective clothing. Failure to follow this caution could result in personal injury.

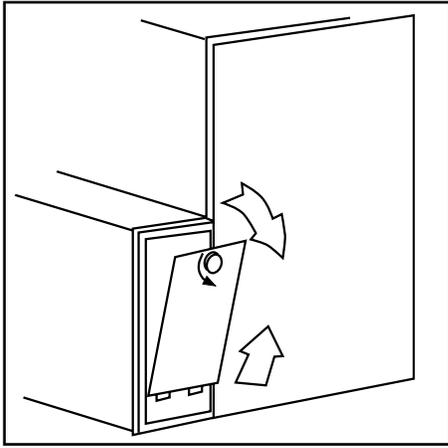
COMBUSTION AREA AND VENT SYSTEM

Inspect the combustion area and vent system before each heating season. An accumulation of dirt, soot, or rust can mean a loss of efficiency and improper performance. Build-ups on the main burners can cause faulty firing. This “delayed ignition” is characterized by an alarmingly loud sound. If your furnace makes a loud noise when the main burners are ignited, shut down the furnace and call your servicing dealer. Use your flashlight and follow these steps for inspecting the combustion area and vent system of your furnace:

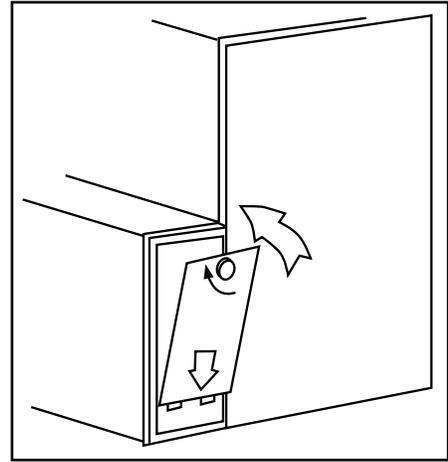
1. Turn off electrical supply to the furnace and remove the access door. (See Fig. 7 and 8.)
2. Carefully inspect the gas burner for dirt, rust, or scale (See Fig. 17.) Inspect the elbow, flue connection area, and the vent pipe for rust.



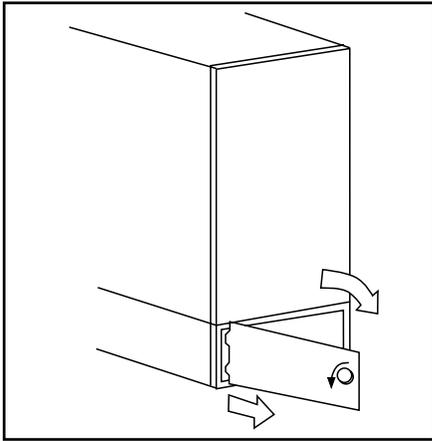
NOTE: If dirt, rust, soot, or scale accumulations are found, call your servicing dealer. **DO NOT OPERATE THE FURNACE.**



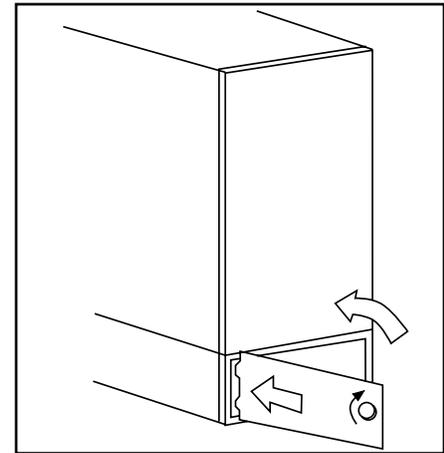
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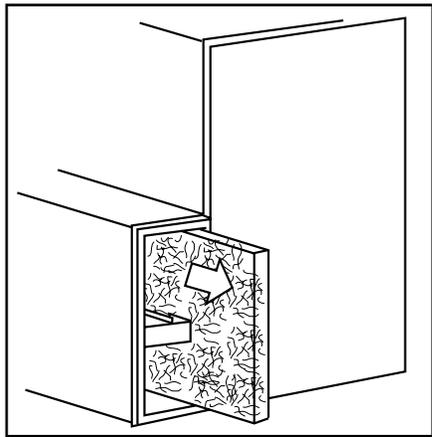
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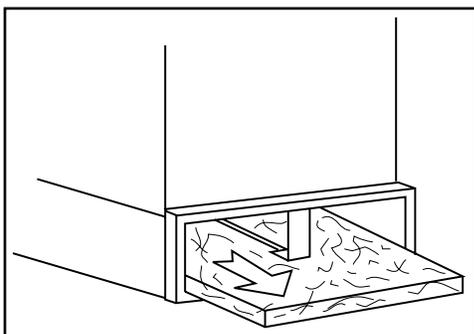
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21

⚠ WARNING

If holes are found or if the vent pipe is obstructed or is not connected, toxic fumes can escape into your home. **DO NOT OPERATE YOUR FURNACE.** Call your dealer for service. A failure to follow this warning could result in personal injury or death.

3. Inspect the vent pipe for a sag, holes, or a disconnection. A horizontal vent pipe must slope upward away from furnace. If rusty joints or seams, or signs of water leakages are found, call your dealer for service.
4. Restore electrical power to the furnace. (See Fig. 12.)
5. Start the furnace and observe its operation. If possible, watch the burner flames. Are they burning bright blue? If not or if you suspect some other malfunction, call your servicing dealer.
6. Replace the access door. (See Fig. 11.)

BEFORE YOU REQUEST A "SERVICE CALL"

Before you call for service, check for several easily solved problems:

- Check for sufficient airflow. Check the air filter for dirt. Check for blocked return-air or supply-air grilles. Be sure

they are open and unobstructed. If this isn't the cause of the problem, call your servicing dealer.

If your furnace isn't operating at all, check the following list for easily solved problems:

- Is your thermostat set above room temperature? Is the HEAT mode selected?
- Is the electrical power supply switch on? Is the blower access door firmly in place? Are any fuses blown? (There is a fuse on the furnace control.) Has a circuit breaker tripped?
- Is the manual shut-off valve in the gas supply pipe leading to the furnace open? Does the lever point in the same direction that the pipe runs (open)? Or is it at a right angle to the pipe (closed)?

NOTE: Before proceeding with the next checks, turn off the electrical power supply to the furnace. Remove access door.

- Is the switch on the gas valve turned to the ON position? If this or the preceding check shows an interruption in the gas supply, make sure the gas has not been shut off for safety reasons. If nothing else seems to be wrong, follow the startup procedures found on pages 4 and 5 of this booklet.
- If for some reason the vent is blocked, the blocked vent safeguard switch will shut off the furnace. (See page 2 or 3 for switch location.) The switch will automatically reset after the furnace cools off.
- Check the manual reset limit switches located on the end of the burners. If the furnace has experienced a high-temperature condition due to inadequate combustion air, these switches will shut off the furnace. Reset the switches by pushing the button on the switch. If the switch trips a second time, turn off the furnace and call for service.
- If your furnace still fails to operate, call your servicing dealer for troubleshooting and repairs. Tell your dealer the model

and serial numbers for your furnace. (You should have them recorded on page 8 of this booklet.) By knowing exactly which furnace you have, the dealer may be able to offer suggestions over the phone or save valuable time through knowledgeable preparation for the service call.

Regular dealer maintenance

In addition to the type of routine maintenance you might be willing to do, your furnace should be inspected regularly by a properly trained service technician. A semiannual inspection (or annual inspection, at least) should include the following:

1. Inspection of all flue gas passages including the burners, heat exchanger, inducer, elbow, and vent pipe.
2. Inspection of all combustion and ventilation air passages and openings.
3. Close check of all gas pipes leading to and inside of your furnace.
4. Inspection and cleaning of the blower motor and wheel.
5. Routine inspection and cleaning/replacement of the air filter.
6. Inspection of all supply- and return-air ducts for obstructions, air leaks, and insulation. Any problems found should be resolved at this time.
7. Inspection of furnace installation for proper support and any obvious deterioration of the furnace. The support must be sound and without sags, gaps, cracks, etc., around the furnace base so as to provide an air seal between the return-air duct and furnace.
8. A check for loose connections attaching individual components. Inspection of all electrical wiring and their connections.
9. Operational check of the furnace itself to determine working condition. Repair or adjustment should be made at this time.

Ask your servicing dealer for further details about an economical service contract that covers seasonal inspections.

Serial No. _____

INSTALLATION DATA

Date Installed _____
 Dealer Name _____
 Address _____
 City _____
 State/Province _____ Zip/Postal Code _____
 Telephone _____

FURNACE

Product No. _____
 Model No. _____

AIR CONDITIONER OR HEAT PUMP

Product No. _____
 Model No. _____
 Serial No. _____

INDOOR COIL:

Product No. _____
 Model No. _____
 Serial No. _____



Carrier

A United Technologies Company

TO OBTAIN INFORMATION ON PARTS: Consult your installing dealer or the classified section of your local telephone directory under the "Heating Equipment" or "Air Conditioning Contractors & Systems" heading for dealer listing by brand name. Have available the Model No., Series Letter, & Serial No. of your equipment to ensure correct replacement part.

Carrier Corporation 7310 West Morris St. Indianapolis, IN 46231

Manufacturer reserves the right to discontinue, or change at any time, specifications or designs without notice and without incurring obligations.